

STM POWERSPORTS SIM





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SINGLE-STAGE RAGE 635MM STD

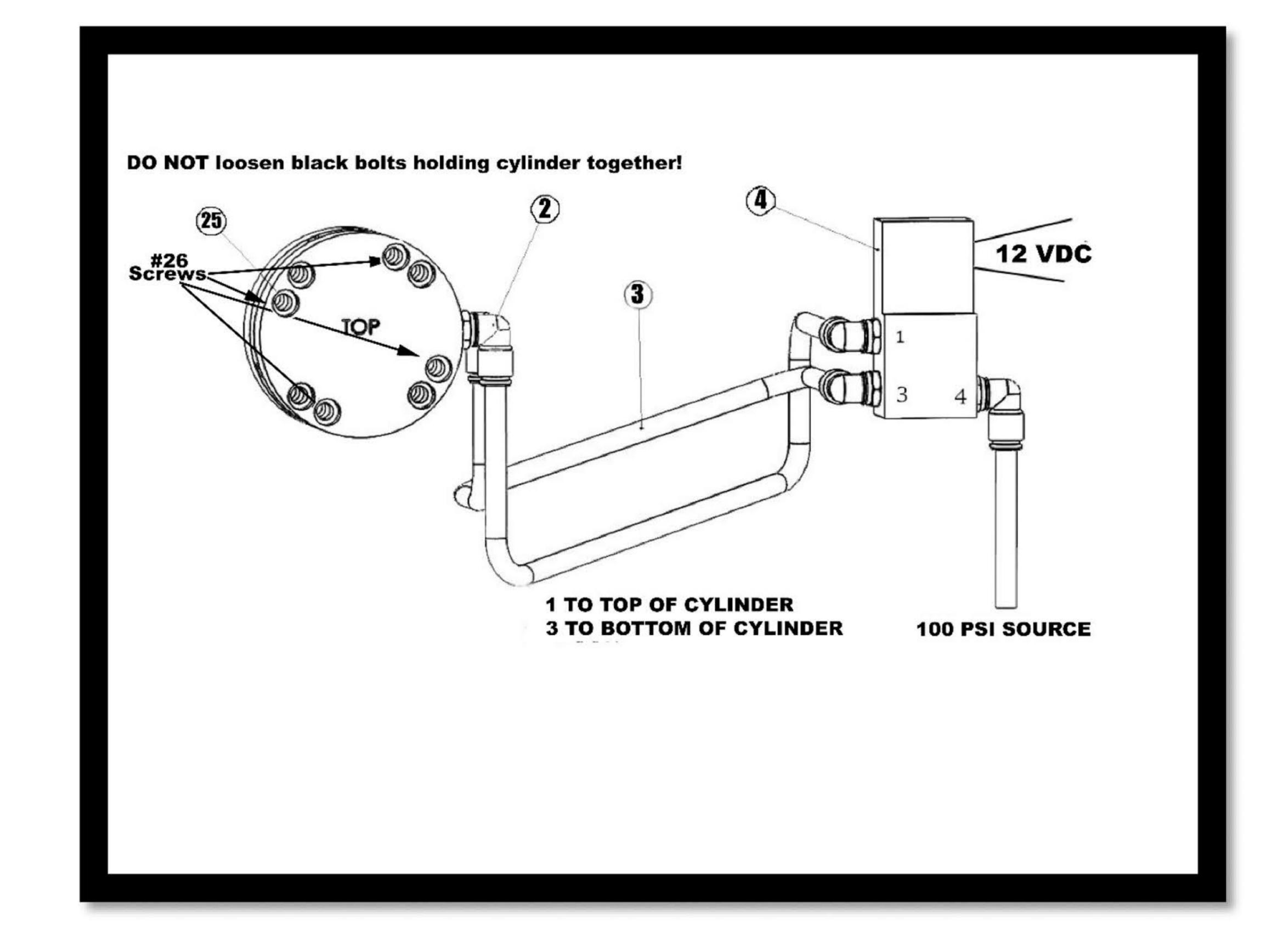
STM Powersports Pneumatic Primary Clutch Part Number 1001452

US PAT. 10,744,944 B2

SINGLE-STAGE RAGE 6 35MM STD STM Powersports Pneumatic Primary Clutch Part Number 1001452 US PAT. 10,744,944 B2

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	US	PAT. 10),744,944 B2		
Item No.	Part Number		Description		
1	VH131	Bushing Retaining Clip			1
2	1816	Bushing for Cover Stop			1
3	1001564	Pneumatic Primary Cover Stop-SHCS Style			1
4	1001221	Pneumatic Single-Stage Rage 6 Cover Screw Set (Torque to 125 in/lbs.)		1	
5	92196A534	½"-20 x 5/16" SHCS Screw for Pneumatic		3	
6	1001582	Pneu. Rage 6 Single-Stage Lock Up Primary Clutch Cover			1
7	3001005	Spider Nut Rage Primary (Torque to 550 ft/lbs. use red Loctite®)			1
8	1001258-alum (Torque to 500 ft/lbsgreen 638 Loctite®) OR 1001570 – steel (Torque to 500 ft/lbsred Loctite®)	Rage 6 Snowmobile Single-Stage Screw-On Spider			1
9	1001370 - steel (101que to 300 lt/ 1031eu Loctite®)	Single-Stage Rage 6 Primary Movable Sheave 35mm			
10	9670K23	Pneumatic Primary Steel Lock Up Ball			6
11	1001283 -sold only with line 13		Pneumatic Primary 35mm Post		
12	1001527-	Belt Shim for Primary's with 1.875" Dia. Post			1
13	1001165 -sold only with line 11				1
14	91255A275	Pheumatic Primary Fixed Sheave Blank 1 Blunder Beteining Serow 10.22 x 1 5 BHCS 1			1
1 5	R32RS		Plunger Retaining Screw 10-32 x 1.5 BHCS		
7.50			Pneumatic Clutch Plunger Bearing		
16	1001312	Pneumatic Lock Up Plunger Bearing Spacer			1
17	1001280	Pneumatic Primary Plunger			
18	1001293	Pneumatic Primary Plunger Shaft			1
19	1001290		Pneumatic Primary Bearing Base (Torque to 75 ft/lbs.)		
20	1001286		Pneumatic Primary Bearing Block		
21	R18-2RS		Pneumatic Primary Bearing Block Bearing		
22	91985A261		Pneu. Primary Bearing Block Bearing Snap Ring		
23	1001292 Pneumatic Primary Cylinder Mount				1
24	91306A345 Pneumatic Clutch #10-24 x 5/8 BHCS Button Head Screw Set				4
26	91251A351	Pneumatic Clutch- #10-32 x 1.5 SHCS Socket Head Screw Set			4
27	1001310	M-12 x 1.25 x 140mm Retaining Bolt (Torque to 80 ft/lbs.)		1	
28	1001291			1	
29	1001173	Page Primary Quick Adjust Shim 030			1
30	3012.620	Movable Sheave Bushing w/VH225 Retaining Clip 1			
31	1001501	Pneumatic Primary Cover Stop Spanner Tool			
<u> </u>	The following parts are incl	<u> </u>			
100134		1	1001020	Rage 3 & 6 Spider Tool	1
100109		2	1001580	Pneu. Clutch Cover Holding Tool	1
100156			1001227	Rage Prim. Single-Stage Rage 6	
100163		1		Cam Arm Positioning Adjustment Set Screw Set	1
	Conversion Pin Options (no	t showr	n – only 1 siz		
100131		453 6	001320	5/16" Non-Fixed Pin for .570 Wide Weig	ght
100132		1	001322	5/16" Non-Fixed Pin for .470 Wide Weig	ght
100132	8MM Pin for Yamaha Weight				



ITEM #	PART NUMBER	DESCRIPTION	QTY
25	C24005D	Pneumatic Primary Cylinder	1
2	ME14-18N	Pneumatic Primary Air Tube Fitting	5
3	PT 14-316 NAT	Pneumatic Primary Air Tubing	10 FT
4	MSC-05681499	Pneumatic Primary Air Valve	1

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