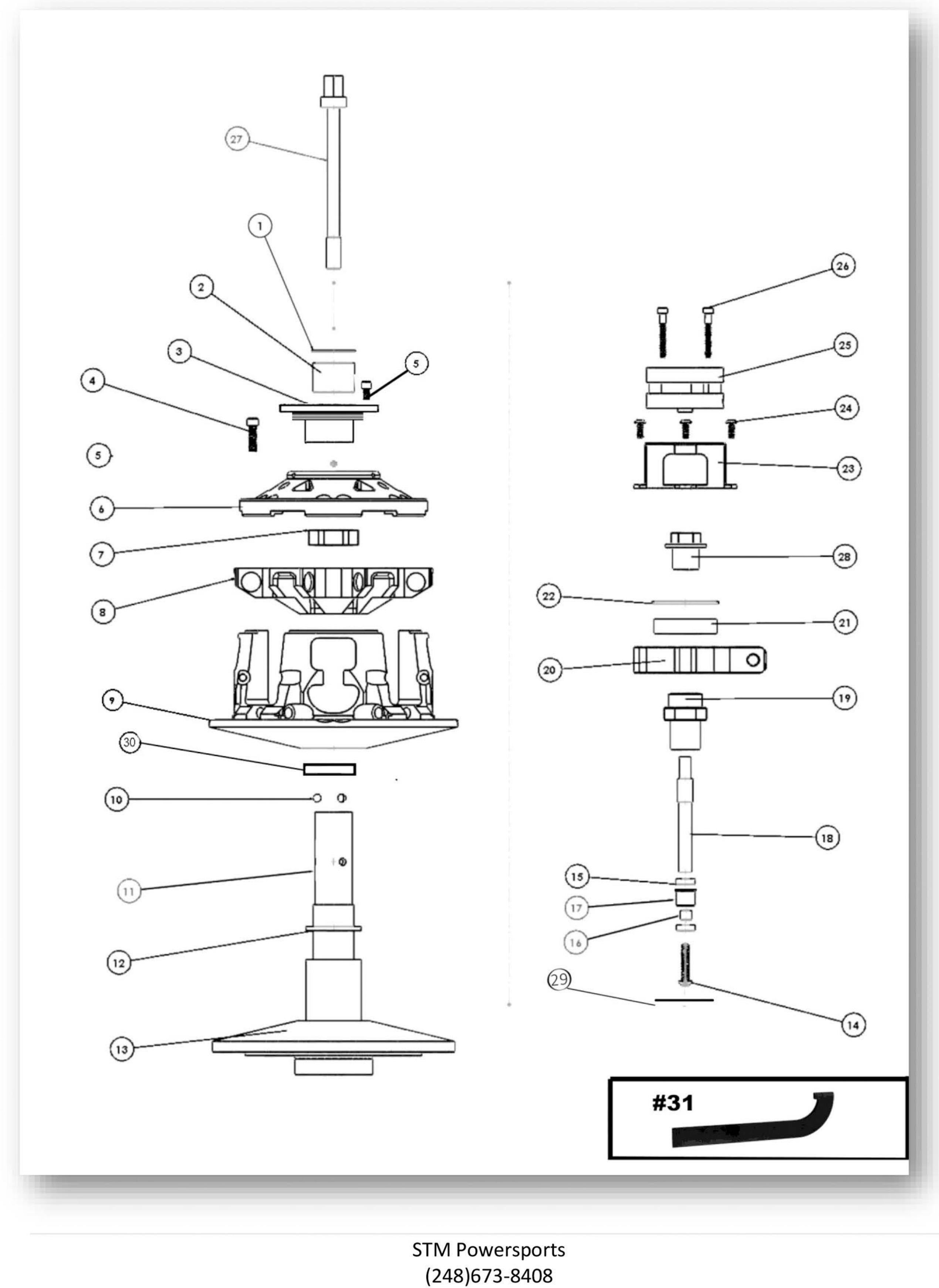


## STM POWERSPORTS RAGE 8 30MM STD

STM Powersports Pneumatic Primary Clutch Part Number 1001454 US PAT. 10,744,944 B2 & US 2009/0227404A1



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## STM POWERSPORTS RAGE 8 30MM STD



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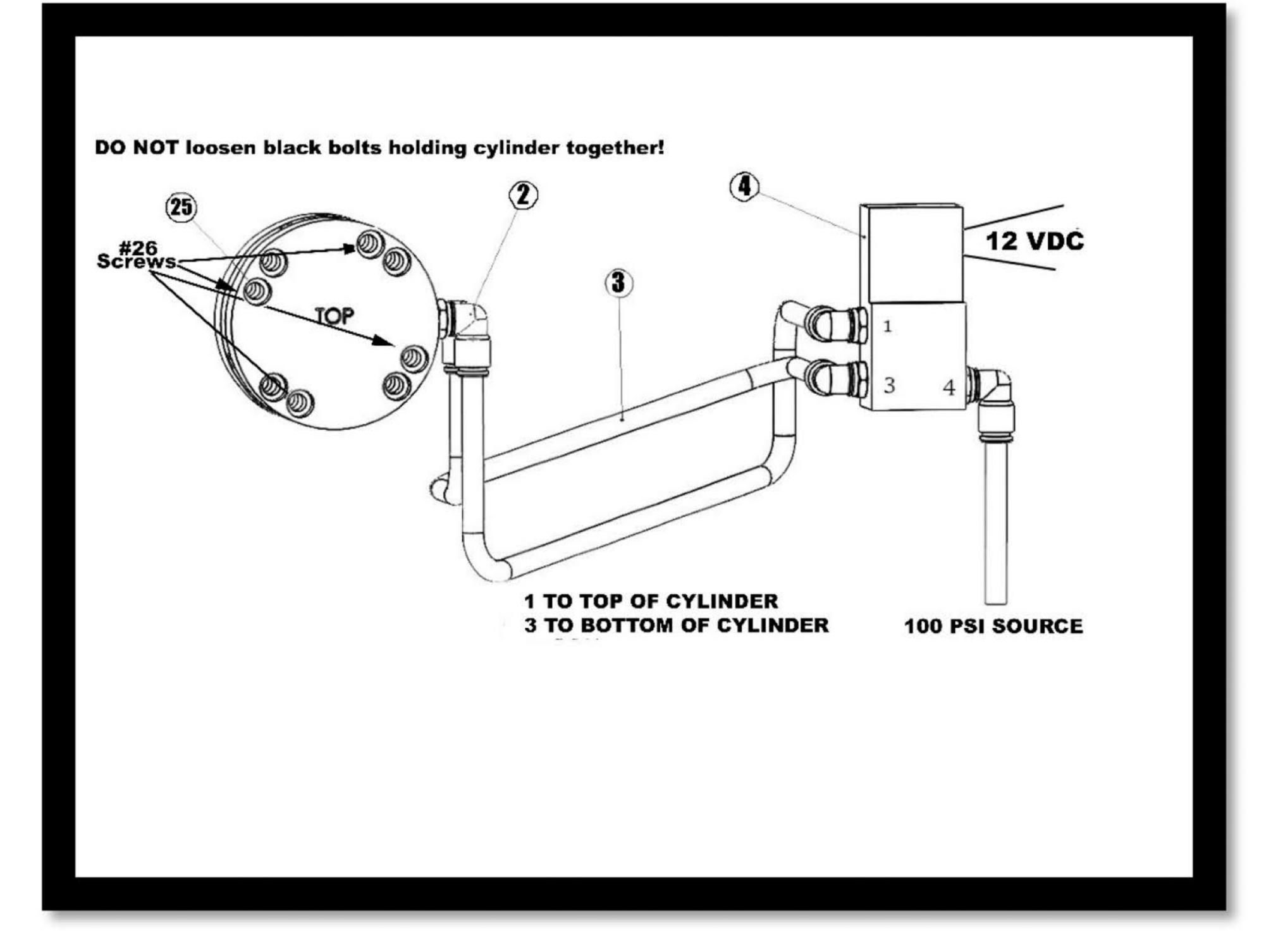
US PAT. 10.744.944 B2 & US 2009/0227404A1

Item No.Part NumberDescription1VH131Bushing Retaining Clip21816Bushing for Cover Stop31001564Pneumatic Primary Cover Stop-SHCS Style41001095Snowmobile Primary 4 & 8 Arm Cover Screw Set (reque to 125 in/1592196A534½"-20 x 5/16" SCHS SHCS Screw for Pneumatic61001581Pneumatic Rage 4 & 8 STD Lock Up Primary Cover73001005Spider Nut Rage Primary (Torque to 550 ft/lbs. use green 638 Locttle81001264Rage 8 Screw-on Spider (Torque to 500 ft/lbs. use green 638 Locttle91001439Pneumatic Primary Rage 8 Movable Sheave109670K23Pneumatic Primary Steel Lock Up Ball111001335 -sold only with line 13Pneumatic Primary Steel Lock Up Ball1491255A275Plunger Retaining Screw 10-32 x 1.5 BHCS15R32RSPneumatic Clutch Plunger Bearing161001312Pneumatic Clutch Plunger Bearing171001280Pneumatic Primary Plunger181001293Pneumatic Primary Base (Torque to 75 ft/lbs.)201001286Pneumatic Primary Basering Block21R18>2RSPneumatic Primary Basering Block Baring231001292Pneumatic Clutch #10-32 x 1.5 SHCS Batring Snap Ring2491306A345Pneumatic Clutch #10-32 x 1.5 SHCS Button Head Screw2591251A351Pneumatic Clutch #10-32 x 1.5 SHCS Button Head Screw2691251A351Pneumatic Clutch #10-32 x 1.5 SHCS Socket Head Screw271001449 <th></th>	
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271001449½-20 x 3.965" Pneumatic Primary Clutch Bolt (Torque to 80 ft/lk281001291Pneumatic Primary Bearing Bolt (Torque to 60 ft/lbs.)291001173Rage Primary Quick Adjust Shim .030303012.62Movable Sheave Bushing w/VH225 Retaining Clip311001501Pneumatic Primary Cover Stop Clutch Spanner Tool	
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291001173Rage Primary Quick Adjust Shim .030303012.62Movable Sheave Bushing w/VH225 Retaining Clip311001501Pneumatic Primary Cover Stop Clutch Spanner Tool	) 1
303012.62Movable Sheave Bushing w/VH225 Retaining Clip311001501Pneumatic Primary Cover Stop Clutch Spanner Tool	1
31 1001501 Pneumatic Primary Cover Stop Clutch Spanner Tool	1
	1
The following parts are included but NOT SHOWN on the breakdown:	1
1001498 Pneu. Primary Clutch Puller 30mm 1 1001032 Rage 4 & 8 Spanner Tool	1
1001091 TRA Spring Spacer 2 1001006 1 <sup>st</sup> Stage 8 Arm M5 Fastner Kit	1
1001569 Pneu. Primary Compression Tool 1 1001580 Pneumatic Clutch Cover Holding To	I 1
LOO1023 Rage 6 & 8 1 <sup>st</sup> Stage Arm Pin Assy 4 1001040 Rage 8 Movable Roller .312 Set (	
L001041 Rage 8 Movable Roller .500 Set (4) 1 1001042 Rage 8 Movable Roller .625 Set (	
LOO1028 Movable Roller Pin Assy 4 1001024 1 <sup>st</sup> Stage HD M5 Arms	4
LOO1330 1 <sup>st</sup> Stage Cam Arm Bushing 4	
Local Control       Local Control <thlocal contro<="" th=""> <thlocal control<="" td="" th<=""><td>1</td></thlocal></thlocal>	1
Kit for Rage 4 & 8 Spider Non-Wide Adjustment Set Screw Set	
Conversion pin options (not show-only 1 size is included & used) Qty needed: 4	
1001319 5/16" Fixed Pin for .570 Wide Weight 1001320 5/16" Non-Fixed Pin for .570 V	de Weight
1001321 5/16" Fixed Pin for .470 Wide Weight 1001322 5/16" Non-Fixed Pin for .470 V	<b>U</b>
1001326 8MM Pin for Yamaha Weight	morgin





## mary Clutch Part Number 1001454



ITEM #	PART NUMBER	DESCRIPTION	QTY
25	C24005D	Pneumatic Primary Cylinder	1
2	ME14-18N	Pneumatic Primary Air Tube Fitting	5
3	PT 14-316 NAT	Pneumatic Primary Air Tubing	10 FT
4	MSC-05681499	Pneumatic Primary Air Valve	1

9/13/2023

## STM POWERSPORTS RAGE 8 30MM STD



STM Powersports Pneumatic Primary Clutch Part Number 1001454

US PAT. 10,744,944 B2 & US 2009/0227404A1