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## STM POWERSPORTS

SINGLE-STAGE RAGE 6 30MM STD

STM Powersports Pneumatic Primary Clutch Part Number 1001455

US Pat. 10,744,944 B2

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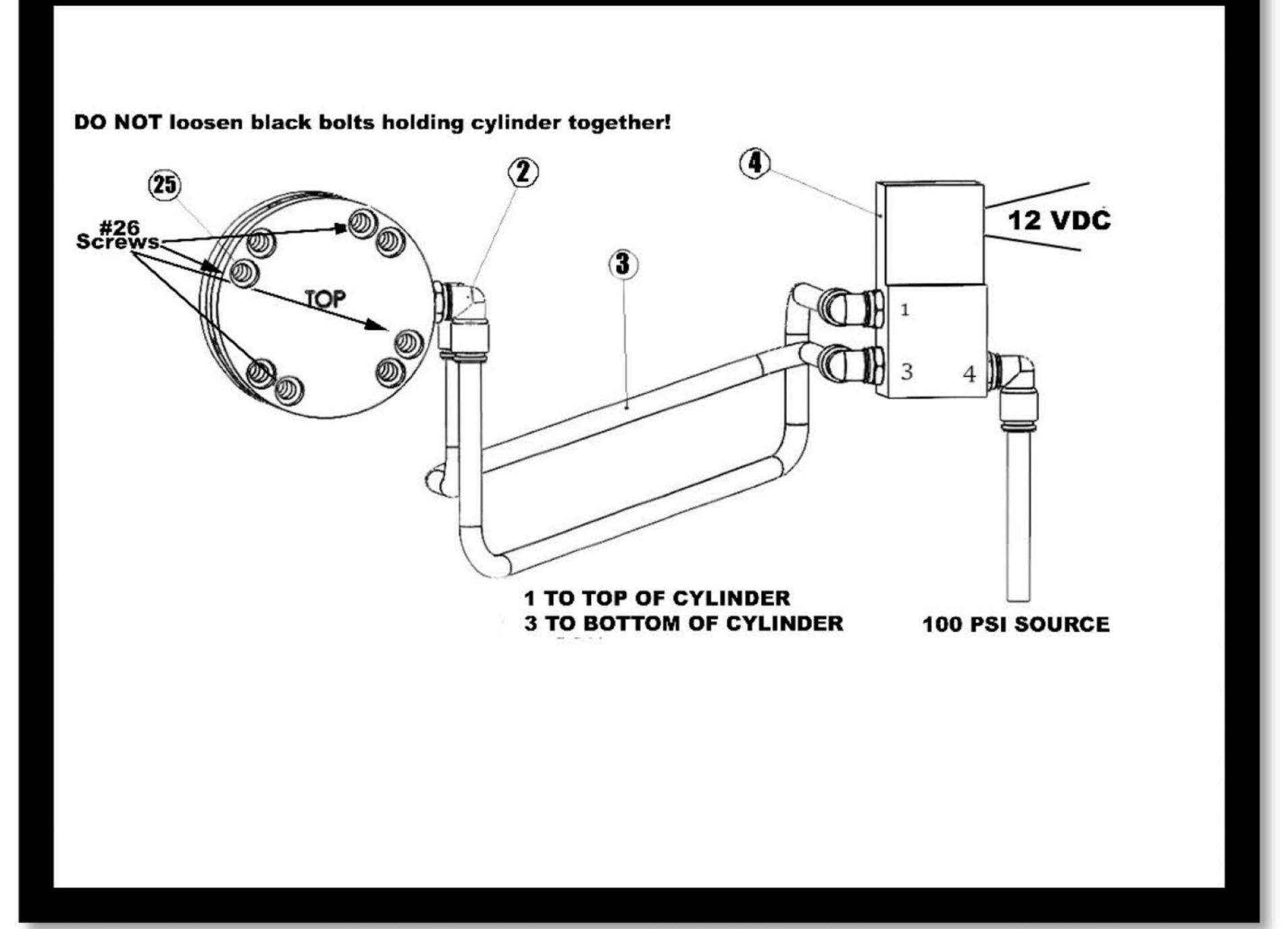
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		1		17,377 02			<u> </u>
Item No.	Part Number					Description	Qty.
1	VH131		Bushing Retaining Clip 1			1	
2	1816					ning for Cover Stop	1
3	1001564		-	The Dr. Her	3	mary Cover Stop-SHCS Style	1
4	1001221	Pne	eu. S	Single-Stag	e Ra	ge 6 Cover Screw Set (Torque to 125 in/lbs.)	1
5	92196A534			<sup>1</sup> / <sub>4</sub> "-20 x <sup>5</sup>	/16"	SHCS Screw for Pneumatic	3
6	1001582	Pne	u. R	age 6 Sin	gle-	Stage Lock Up Primary Clutch Cover	1
7	3001005	5	Spic	ler Nut Ra	ige F	Primary (Torque to 550 ft/lbs use red Loctite®)	1
8	1001258-alum (Torque to 500 ft/lbsgreen 638 Loctite® OR 1001570 – steel (Torque to 500 ft/lbsred Loctite®)	Rage	e 6	Snowmob	oile S	Single-Stage Screw-On Spider (non-HD)	1
9	1001305	Siı	ngle	e-Stage Ra	age	6 Primary Movable Sheave (non-нр)	1
10	9670K23			Pneuma	atic	Primary Steel Lock Up Ball	6
11	1001335 - sold only with line 13			Pneı	ıma	tic Primary 30mm Post	1
12	1001527		В	elt Shim f	or P	rimary's with 1.875" Dia. Post	1
13	1001336- sold only with line 11			Pneuma	tic P	rimary Fixed Sheave Blank	1
14	91255A275	F	Plur	nger Retai	ning	Screw 10-32 x 1.5 BHCS Screw	1
15	R32RS			Pneur	nati	c Clutch Plunger Bearing	2
16	1001312		F	neumatio	Loc	k Up Plunger Bearing Spacer	1
17	1001280			Pn	eun	natic Primary Plunger	1
18	1001293			Pneu	mati	c Primary Plunger Shaft	1
19	1001290		Pne	umatic P	rima	ry Bearing Base (Torque to 75 ft/lbs.)	1
20	1001286			Pneur	mati	c Primary Bearing Block	1
21	R18-2RS			Pneumati	c Pr	imary Bearing Block Bearing	1
22	91985A261		Pne	eu. Prima	ry Be	earing Block Bearing Snap Ring	1
23	1001292		Pneumatic Primary Cylinder Mount				1
24	91306A345	Pne				4	
26	91251A351	Pne	uma	atic Clutch	#10	-32 x 1.5 SHCS Socket Head Screw Set	4
27	1001449	1/2-20	) x :	3.965" Pn	eun	natic Primary Clutch Bolt (Torque to 80 ft/lbs.)	1
28	1001291		Pneumatic Primary Bearing Bolt (Torque to 60 ft/lbs.)				1
29	1001173		Rage Primary Quick Adjust Shim .030				1
30	3012.62	<b>N</b>	/lov	able Shea	ave E	Bushing w/VH225 Retaining Clip	1
31	1001501		Р	neumatic	Prir	nary Cover Stop Spanner Tool	1
	The following parts are in	cluded I	but	NOT SHO	WN	on the breakdown:	
1001498	Pneu. Primary Clutch Puller 30mm	1		100102	20	Rage 3 & 6 Spider Tool	1
1001091	TRA Spring Spacer	2		100158	30	Pneu. Clutch Cover Holding Tool	1
1001569	Pneu. Primary Compression Tool	1		100122	27	Rage Primary Single-Stage Rage 6	1
1001635	Single-Stage Rage 6 Composite	1				Cam Arm Positioning Adjustment	
	Roller-Bushing Style Pin Roller Kit			ol=o !o :- o	_ al	Set Screw Set	
1001210	Conversion Pin Option (not she			1			i.c.h.t
1001319	5/16" Fixed Pin for .570 Wide We			001320		/16" Non-Fixed Pin for .570 Wide Wei	
1001321 1001326	5/16" Fixed Pin for .470 Wide We 8MM Pin for Yamaha Weight	giil		001322	<b>)</b>	/16" Non-Fixed Pin for .470 Wide Wei	igiit

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ITEM #	PART NUMBER	DESCRIPTION	QTY
25	C24005D	Pneumatic Primary Cylinder	1
2	ME14-18N	Pneumatic Primary Air Tube Fitting	5
3	PT-14-316 NAT	Pneumatic Primary Air Tubing	10 FT
4	MSC-05681499	Pneumatic Primary Air Valve	1

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