

STM POWERSPORTS

RAGE 4WSP 30MM

STM Powersports Pneumatic Primary Clutch Part Number 1001645

US PAT. 10,744,944 B2

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(SIM)

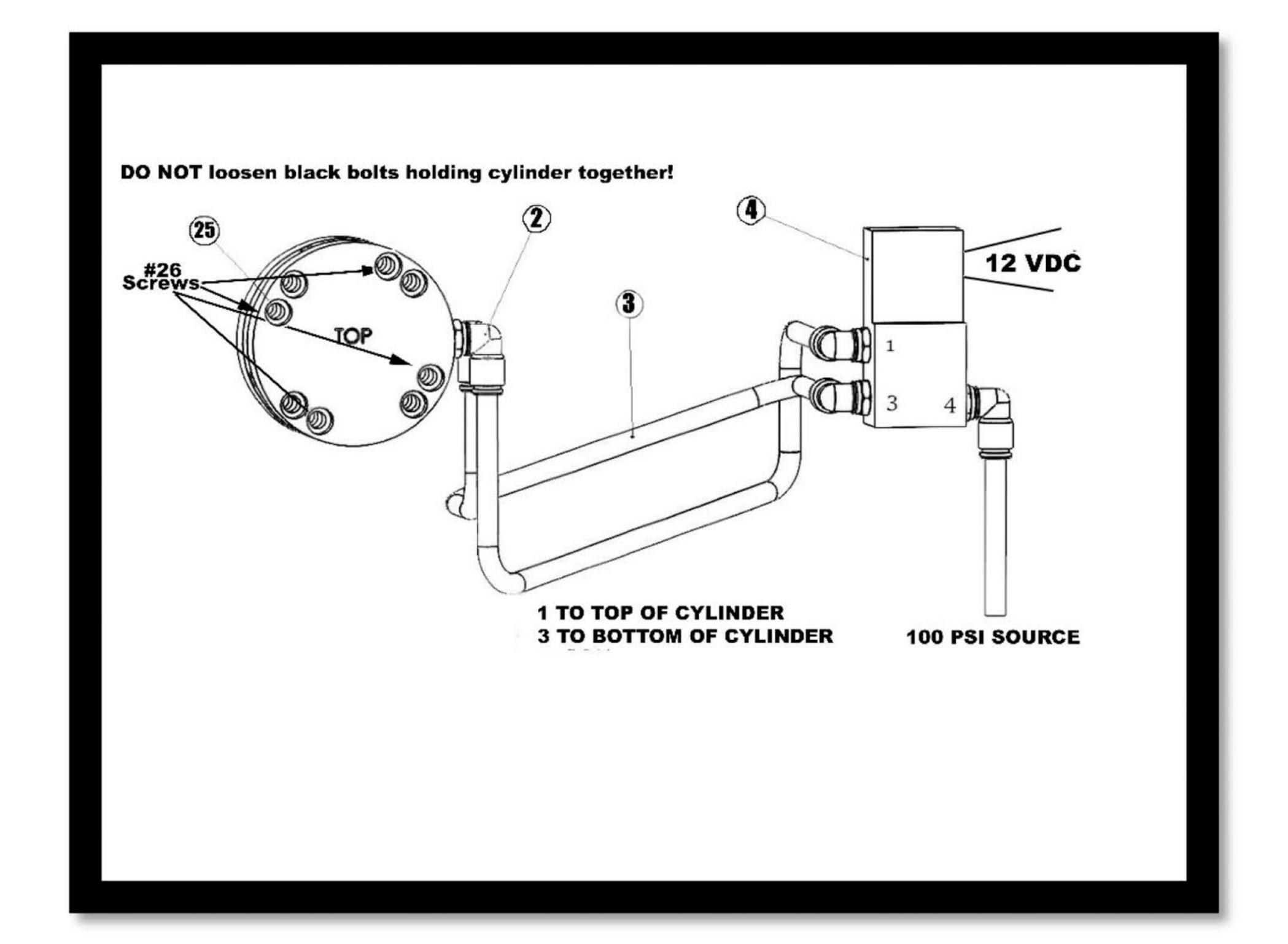
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Item No.	Part Number			Des	scription	Qty.
1	VH131			Bushing	Retaining Clip	1
2	1816	Bushing for Cover Stop				1
3	1001564		Pneur	natic Primar	y Cover Stop-SHCS Style	1
4	1001561	Snowmobile Primary 4 & 8 Arm Cover Screw Set (Torque to 125 in/lbs.)				1
5	92196A534		1/4"-20	O x ⁵ / ₁₆ " SCH	S Screw for Pneumatic	3
6	1001625	Р	neuma	tic Rage 4W	SP Lock Up Primary Cover	1
7	3001005	Spider	Spider Nut Rage Primary (Torque to 550 ft/lbs. use red Loctite®)			
8	1001608	Rage 4 Wide	Arm Sp	read Pin ATV	Spider (Torque to 500 ft/lbs. Use green 638 Loctite®)	1
9	1001629	RAGE 4WSP Snowmobile Primary Movable Sheave				
10	9670K23	Pneumatic Primary Steel Lock Up Ball				
11	1001335 - sold only with line 13	Pneumatic 30mm Post				
12	1001527	Belt Shim for Primary's with 1.875" Dia. Post				
13	1001336 - sold only with line 11	Pneumatic Fixed Sheave Blank				1
14	91255A275	Plunger Retaining Screw 10-32 x 1.5 BHCS				1
15	R32RS	Pneumatic Clutch Plunger Bearing				2
16	1001312	Pneumatic Lock Up Plunger Bearing Spacer				
17	1001280	Pneumatic Primary Plunger				1
18	1001293	Pneumatic Primary Plunger Shaft				
19	1001290	Pneumatic Primary Bearing Base (Torque to 75 ft/lbs.)				1
20	1001286	Pneumatic Primary Bearing Block				1
21	R18-2RS	Pneumatic Primary Bearing Block Bearing				
22	91985A261	Pneumatic Primary Bearing Block Bearing Snap Ring.				
23	1001292	Pneumatic Primary Bearing Block Bearing Shap King. Pneumatic Primary Cylinder Mount				
24	91306A345					
		Pneumatic Clutch #10-24 x 5/8 BHCS Button Head Screw Set				
26	91251A351	Pneumatic Clutch #10-32 x 1.5 SHCS Socket Head Screw Set				
27	1001449	½-20 x 3.965" Pneumatic Primary Clutch Bolt (Torque to 80 ft/lbs.)				
28	1001291	Pneumatic Primary Bearing Bolt (Torque to 60 ft/lbs.)				
29	1001173	Rage Primary Quick Adjust Shim .030				1
30	1001004	Movable Sheave Bushing w/VH225 Retaining Clip				
31	1001501			15:	Cover Stop Spanner Tool	1
			d but		N on the breakdown:	<u> </u>
1001498 1001091	Pneu. Primary Clutch Pulle	Purpose Full Bull Steff of Steff of State Of the Steff of	2	1001032 1001580	Rage 4 & 8 Spanner Tool; Pneu. Clutch Cover Holding Tool	1 1
1001091	TRA Spring Spacer Pneumatic Primary Compression Tool			TOOTOOO	Fileu. Ciutch Cover Holding 1001	1
1001643	4 Arm Wide Spider Rebuild Kit with Composite Roller Bushings .610 Roller			1001094	Rage Primary Cam Arm Positioning Adjustment Set Screw Set	1
	Conversion Pin Op	tions (only 1	size is	included &	used) qty needed: 4	
1001604	5/16" Fixed Pin for .570	Wide Weight		1001606	5/16" Non-Fixed Pin for .470 Wide W	
1001605	5/16" Fixed Pin for .470	Wide Weight		1001574	5/16" Non-Fixed Pin for .570 Wide W	Veight

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ITEM #	PART NUMBER	DESCRIPTION	QTY
25	C24005D	Pneumatic Primary Cylinder	1
2	ME14-18N	Pneumatic Primary Air Tube Fitting	5
3	PT 14-316 NAT	Pneumatic Primary Air Tubing	10 FT
4	MSC-05681499	Pneumatic Primary Air Valve	1

2 | Page

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5 | Page

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9/13/2023

9/13/2023

3 | Page

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