

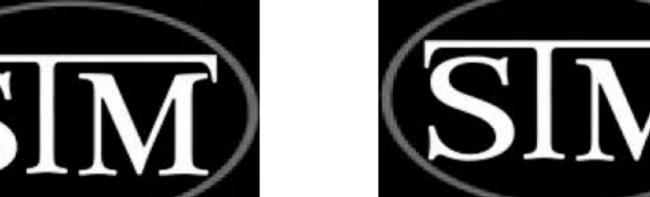
STM POWERSPORTS

SINGLE-STAGE RAGE 6 30MM HD

STM Powersports Pneumatic Primary Clutch Part Number 1001674

US Pat. 10,744,944 B2

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Item No.	Part Number			560° 50° - 5585 - 65.00°	escription	Qty.
1	VH131	Bushing Retaining Clip				1
2	1816	Bushing for Cover Stop			1	
3	1001564	Pneumatic Primary Cover Stop-SHCS Style			1	
4	1001221	Pneumatic Single-Stage Rage 6 Cover Screw Set (Torque to 125 in/lbs.)			1	
5	92196A534	¹ / ₄ "-20 x ⁵ / ₁₆ " SHCS Screw for Pneumatic			3	
6	1001641	Pneumatic Single-Stage Rage 6 HD Cover			1	
7	3001005	Spider Nut Rage Primary (Torque to 550 ft/lbs. use red Loctite®)			1	
8	1001139	Rage 6 Snowmobile Single-Stage Screw-On HD Spider (Torque to 500 ft/lbs. use green 638 Loctite®)				1
9	1001141	Single-Stage HD Rage 6 Primary Clutch Movable Sheave			1	
10	9670K23	Pneumatic Primary Steel Lock Up Ball				6
11	1001335-sold only with line 13	Pneumatic Primary 30mm Post				1
12	1001527	Belt Shim for Primary's with 1.875" Dia. Post				1
13	1001336-sold only with line 11	Pneumatic Primary Fixed Sheave Blank				1
14	91255A275	Plunger Retaining Screw 10-32 x 1.5 BHCS Screw			1	
15	R32RS	Pneumatic Clutch Plunger Bearing				2
16	1001312	Pneumatic Lock Up Plunger Bearing Spacer				1
17	1001280	Pneumatic Primary Plunger				1
18	1001293	Pneumatic Primary Plunger Shaft				1
19	1001290	Pneumatic Primary Bearing Base (Torque to 75 ft/lbs.)				1
20	1001286	Pneumatic Primary Bearing Block				1
21	R18-2RS	Pneumatic Primary Bearing Block Bearing				1
22	91985A261	Pneu. Primary Bearing Block Bearing Snap Ring				1
23	1001292	Pneumatic Primary Cylinder Mount				1
24	91306A345	Pneumatic Clutch #10-24 x 5/8 BHCS Button Head Screw Set (4)			4	
26	91251A351	Pneumatic Clutch #10-32 x 1.5 SHCS Socket Head Screw Set (4)				4
27	1001449	½-20 x 3.965" Pneumatic Primary Clutch Bolt (Torque to 80 ft/lbs.)				1
28	1001291	Pneumatic Primary Bearing Bolt (Torque to 60 ft/lbs.)				1
29	1001173	Rage Primary Quick Adjust Shim .030				1
30	3012.62	Movable Sheave Bushing w/VH225 Retaining Clip			1	
31	1001501	Pneumatic Primary Cover Stop Spanner Tool			1	
		o narts are in			WN on the breakdown:	
1001498			1	1001069	Rage 4 & 8 HD Spanner Tool	1
1001091	TRA Spring Spacer		2	1001580	Pneu. Clutch Cover Holding Tool	1
1001569	Pneu. Primary Compression Tool		1	1001227	Rage Primary Single-Stage Rage 6 Cam	1
1001635	Single-Stage Rage 6 Composite		1		Arm Positioning Adjustment Set Screw Set	
	Roller-Bushing Style Pin					
1001210	T	•		0	eded & used) Qty needed: 6	iah+
1001319 1001321	5/16" Fixed Pin for .570 Wide Weight 5/16" Fixed Pin for .470 Wide Weight			1001320 1001322	5/16" Non-Fixed Pin for .570 Wide We 5/16" Non-Fixed Pin for .470 Wide We	A-C-1 122
1001321	SMAN Die for Voerabe Weight			T00T0ZZ	O/ TO INCITING I III IOI .T/O WIGE WE	18111

ITEM #	PART NUMBER	DESCRIPTION	QTY
25	C24005D	Pneumatic Primary Cylinder	1
2	ME14-18N	Pneumatic Primary Air Tube Fitting	5
3	PT-14-316 NAT	Pneumatic Primary Air Tubing	10 FT
4	MSC-05681499	Pneumatic Primary Air Valve	1

	23
3	25
	23
B	#31

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8MM Pin for Yamaha Weight

1001326

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