



STM RAGE 8 POLARIS RZR XP-1000 PRIMARY



Part # 2001031



QTY	ITEM#	DESCRIPTION	PART#
1	1	RAGE 8 MOVABLE SHEAVE	2001030
1	2	FIXED SHEAVE AND POST ASSEMBLY	2001020 / 2001178
1	4	SPIDER (Torque to 500 ft/lbs)	1001268
1	5	SPIDER NUT (Torque to 550 ft/lbs)	3001005
1	6	COVER	1001029
1	7	COMPOSITE ROLLER BUSHING STYLE PIN-ROLLER KIT	1001651
1	8	1 ST STAGE FASTNER KIT	1001006
4	10	1 ST STAGE ARM PIN ASSY	1001023
1	11.3	RAGE 8 MOVABLE ROLLER SET .312 (SET OF 4)	1001040
1	11.5	RAGE 8 MOVABLE ROLLER SET .500 (SET OF 4)	1001041
4	14	1 ST STAGE CAM ARM	1001024
4	14.1	1 ST STAGE CAM ARM BUSHING	1001330
1	15	MOVABLE BUSHING & VH225 SNAP RING	1001004
1	16	COVER BUSHING & VH131 SNAP RING	1810.590
1	17	RAGE 8 COVER SCREW SET (Torque to 105 in/lbs)	1001031
4	19	MOVABLE ROLLER PIN ASSY	1001028
1	24	2-WAY BEARING 47mm	1001000
2	25	BEARING THRUST WASHER	1001019
1	26	BEARING RETAINER CAP	1001001
1	27	.060 SPIDER SHIM	1001204
1	28	PRIMARY SPRING SPACER .125 SHIM	1001276
1	35	COMPRESSION TOOL 3/4-16 (SOLD SEPARATELY)	1001022
1	36	PATV STYLE PRIMARY SPRING	PER APPLICATION
1	37	SUPER TIP FASTNER KIT	32 FK4
4	38	CONVERSION PIN OPTIONS	HIGHLIGHTED IS USED
		5/16" FIXED PIN .470 WIDE WEIGHT	1001321
		5/16" NON-FIXED PIN .470 WIDE WEIGHT	1001322
		3/4" DIAMETER PIN .470 WIDE WEIGHT	1001323

***** PLEASE VISIT WEBSITE FOR ITEM PRICING *****

It is important to completely read the directions before installing the clutch!

STM Powersports

(248) 673-8408

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