



# STM RAGE 3-RS POLARIS RZR



## XP1000 PRIMARY

**PART# 2001209**



QTY	ITEM#	DESCRIPTION	PART#
1	1	RAGE 3 GEN 2 MOVABLE SHEAVE 7 1/2" DIAMETER	2001026
1	2	RAGE PRIMARY GEN 2 FIXED SHEAVE & POST ASSEMBLY	2001020/2001178
1	4	RAGE 3 ATV SPIDER (Torque to 500 ft/lbs)	1001269
1	5	SPIDER NUT RAGE PRIMARY (Torque to 550 ft/lbs)	3001005
1	6	RAGE 3 & 6 PRIMARY COVER	4001021
1	7	COMPOSITE ROLLER-BUSHING STYLE PIN ROLLER KIT	1001546
1	15	MOVABLE BUSHING AND RETAINING CLIP	1001004 / VH225
1	16	PRIMARY COVER BUSHING AND RETAINING CLIP	1810.590 / VH131
1	17	Rage 3 & 6 PRIMARY COVER SCREW SET (Torque to 105 in/lbs)	1001018
1	24	SLEEVED 2-WAY BEARING 47MM	1001000
2	25	ATV PRIMARY BEARING CLUTCH THRUST WASHER	1001019
1	26	SLEEVED 2-WAY BEARING CAP FOR RAGE 6 & 8	2001000
1	27	ATV SPIDER SHIM .060	1001204
1	28	PRIMARY SPRING SPACER .125 SHIM	1001276
3	29	SUPERTIP CAM ARM BUSHING .570 WIDE	1001203
3	30	ST SERIES CAM ARM	1001306
1	31	3 ARM SUPERTIP CAM ARM TUNING FASTENER KIT	30 FK 3
1	35	RAGE ATV PRIMARY COMPRESSION TOOL (3/4-16) (SOLD SEPARATELY)	1001022
1	36	ATV PATV PRIMARY SPRINGS	PER APPLICATION
3	37	CAM ARM PIN CONVERSION 5/16" NON-FIXED PIN .570 WIDE WEIGHT	1001320

**\*\*PLEASE VISIT WEBSITE FOR ITEM PRICING\*\***

**STM Powersports**  
(248) 673-8408

[www.stmpowersports.com](http://www.stmpowersports.com)

5/2/2023