

STM POWERSPORTS

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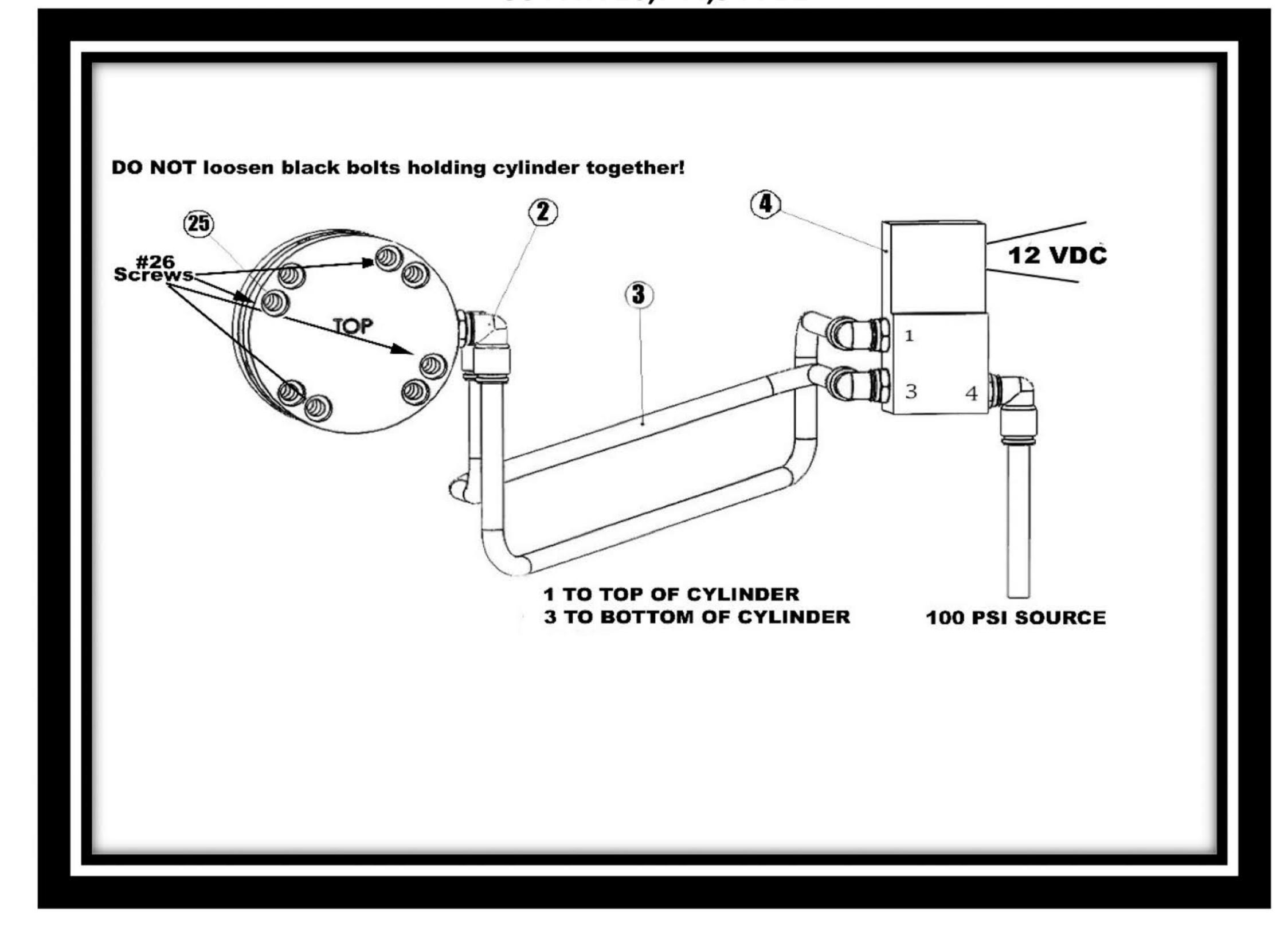
(SIM)

Rage 4 HD XP-Turbo and Pro-XP Pneumatic Primary Clutch Part Number 2001261 US PAT. 10,744,944 B2

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Item No.	Part Number	Description				
1	VH131	Bushing Retaining Clip			Qty.	
2	1816	Bushing for Cover Stop				1
3	1001564		Pneumatic Primary Cover Stop-SHCS Style			
4	1001095	Snowmobile Primary 4 & 8 Arm Cover Screw Set (Torque to 125 in/lbs.)			1	
5	92196A534	¹ / ₄ "-20 x ⁵ / ₁₆ " SHCS Screw for Pneumatic				3
6	1001577		Pneumatic Rage 8 HD Cover			
7	3001005	Spider Nut Rage Primary (Torque to 550 ft/lbs red Loctite®)				1
8	1001138	Rage 4 Screw-On HD Spider (Torque to 500 ft/lbs. Use green 638 Loctite®)				
9	3001114	Rage 4 HD & Pneumatic Movable Sheave				1
10	9670K23	Pneumatic Primary Steel Lock Up Ball				
11	2001213 – sold only with line 13	Pneumatic Post for Rage 4HD				1
12	1001527-	Belt Shim for Primary's with 1.875" Dia. Post				
13	2001262 - sold only with line 11	Pneumatic Fixed Sheave Blank for Rage 4 HD				1
14	91255A275					1
		Phoumatic Clutch Plunger Pooring				2
15	R32RS	Pneumatic Clutch Plunger Bearing Dneumatic Leek Un Dlunger Bearing Change				2
16	1001312	Pneumatic Lock Up Plunger Bearing Spacer				1
17	1001280	Pneumatic Primary Plunger				1
18	1001293	Pneumatic Plunger Shaft				1
19	1001290	Pneumatic Primary Bearing Base (Torque to 75 ft/lbs.)				1
20	1001286	Pneumatic Primary Bearing Block				1
21	R18-2RS	Pneumatic Primary Bearing Block Bearing				
22	91985A261	Pneu. Primary Bearing Block Bearing Snap Ring				1
23	1001292	Pneumatic Primary Cylinder Mount				1
24	91306A345	Pneumatic Clutch #10-24 x 5/8 BHCS Button Screw Set				4
26	91251A351	Pneumatic Clutch #10-32 x 1½" Socket Head Screw Set				4
27	2001214	M14-1.5 x 161mm Pneu. Primary Retaining Bolt (Torque to 80 ft/lbs.)				1
28	1001291	Pneumatic Primary Bearing Bolt (Torque to 60 ft/lbs.)				1
29	1001173	Rage Primary Quick Adjust Shim .030				1
30	3012.62	Movable Sheave Bushing w/VH225 Retaining Clip				1
31	1001501	Pneumatic Primary Cover Stop Spanner Tool				1
		ts are inc			HOWN on the breakdown:	2
1001498	Pneu. Primary Clutch Puller 30		1	1001069	STM Rage 4 & 8 HD Spanner Tool	1
1001091	TRA Spring Spacer				Pneumatic Clutch Cover Holding Tool	1
1001569	Pneu. Primary Compression T	ool	1	1001580		
1001651				1001094	Rage Primary Cam Arm Positioning Adjustment Set Screw Set	1
	Conversion Pin Optic	ns (not s	how	n-only 1 size	d is included and 4 are used)	
1001319	5/16" Fixed Pin for .570 Wide	Weight		1001320	5/16" Non-Fixed Pin for .570 Wide Weigh	nt

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ITEM #	PART NUMBER	DESCRIPTION	QTY
25	C24005D	Pneumatic Primary Cylinder	1
2	ME14-18N	Pneumatic Primary Air Tube Fitting	5
3	PT 14-316 NAT	Pneumatic Primary Air Tubing	10 FT
4	MSC-05681499	Pneumatic Primary Air Valve	1

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1001321

1001326

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1001322

5/16" Non-Fixed Pin for .470 Wide Weight

9/13/2023

3 | Page

5/16" Fixed Pin for .470 Wide Weight

8MM Pin for Yamaha Weight

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5 | Page

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