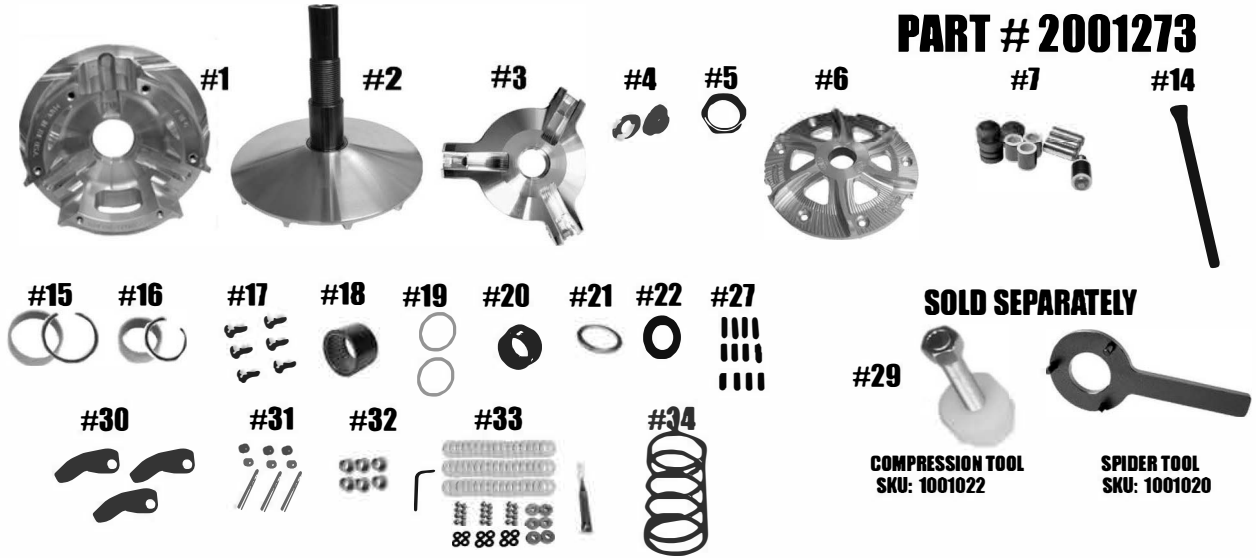


# STM RAGE 3WCP POLARIS RZR PRO XP, XP-TURBO, XP-TURBO S & RS1 PRIMARY

**PART # 2001273**



**SOLD SEPARATELY**

#29

COMPRESSION TOOL  
SKU: 1001022

SPIDER TOOL  
SKU: 1001020

ITEM#	PART#	DESCRIPTION	QTY		
1	2001254	RAGE 3WCP PRIMARY WIDE CAPTURE PIN MOVABLE SHEAVE	1		
2	2001260/2001272	FIXED SHEAVE AND POST ASSEMBLY FOR RAGE PRIMARY	1		
3	1001572	RAGE 3 WIDE SPIDER (Torque to 500 ft./lbs.)	1		
4	2001328	PRIMARY RETAINING WASHER & M14 STEEL WEDGE LOCK WASHER	1		
5	3001005	SPIDER NUT RAGE PRIMARY (Torque to 550 ft./lbs.)	1		
6	1001590	ATV RAGE 3 WIDE PRIMARY FINNED COVER	1		
7	1001642	3-ARM WIDE SPIDER REBUILD KIT w/ COMPOSITE ROLLER BUSHINGS .610 ROLLER	1		
14	1001657	RAGE PRIMARY BOLT M14-1.5 x 8.5" (Torque to 55 ft./lbs.)	1		
15	1001004 / VH225	MOVABLE BUSHING & RETAINING CLIP	1		
16	1810.59 / VH131	ATV PRIMARY COVER BUSHING & RETAINING CLIP	1		
17	1001018	RAGE 3 & 6 PRIMARY COVER SCREW SET (Torque to 105 in./lbs.)	1		
18	1001000	SLEEVED 2-WAY BEARING 47mm	1		
19	1001019	ATV PRIMARY BEARING CLUTCH THRUST WASHER	2		
20	2001252	RAGE PRIMARY WIDE BEARING CAP	1		
21	1001276	PRIMARY SPRING SPACER .125 SHIM	1		
22	1001204	ATV SPIDER SHIM .060	1		
27	1001094	RAGE PRIMARY CAM ARM POSITIONING ADJUSTMENT SET SCREW SET	1		
29	1001022	RAGE ATV PRIMARY COMPRESSION TOOL 3/4" - 16 (SOLD SEPARATELY)	1		
30	50 GRAM BASE - 1001585	OR	60 GRAM BASE - 1001584	CAM ARM-HB STYLE	3
	50 GRAM BASE - 2001151	OR	60 GRAM BASE - 2001245	CAM ARM-AFP STYLE	
31	1001594	CAM ARM PIN & SET SCREW SET (Torque to 50 in./lbs.)	3		
32	1001588	BUSHING SET (2) for CAPTURE PIN PRIMARY USING .570 WIDE CAM ARM WEIGHT	3		
33	1001660	3-ARM NON-FIXED SUPERTIP CAM ARM TUNING FASTENER KIT	1		
34	PATV	ATV PATV PRIMARY SPRING	1		
	1001020	RAGE 3 & 6 SPIDER TOOL (SOLD SEPARATELY)	1		

**\*\*\* Please visit website for item pricing \*\*\***

**It's important to completely read the directions before installing the clutch!**



STM Powersports  
(248) 673-8408

[www.stmpowersports.com](http://www.stmpowersports.com)



9/5/2023