

STM RAGE 4WCP POLARIS RZR PRO XP, XP-TURBO, XP-TURBO S & RS1 PRIMARY

PART # 2001274-YX



SOLD SEPARATELY



**COMPRESSION TOOL
SKU: 1001022**

**SPANNER TOOL
SKU: 1001032**

| ITEM# | PART # | DESCRIPTION | QTY | |
|-----------|------------------------|--|------------------|---|
| 1 | 2001264 | RAGE 4WCP PRIMARY MOVABLE SHEAVE | 1 | |
| 2 | 2001260/2001272 | FIXED SHEAVE AND POST ASSEMBLY for STM RAGE PRIMARY | 1 | |
| 3 | 1001608 | RAGE 4 WIDE ARM SPREAD PIN ATV SPIDER (Torque to 500 ft./lbs.) | 1 | |
| 4 | 2001328 | PRIMARY M-14 RETAINING WASHER & STEEL WEDGE LOCK WASHER | 1 | |
| 5 | 3001005 | SPIDER NUT RAGE PRIMARY (Torque to 550 ft./lbs.) | 1 | |
| 6 | 1001592 | ATV RAGE 4 WIDE PRIMARY FINNED COVER | 1 | |
| 7 | 1001643 | 4-ARM WIDE SPIDER REBUILD KIT w/ COMPOSITE ROLLER BUSHINGS .610 ROLLER | 1 | |
| 14 | 1001657 | RAGE PRIMARY M14-1.5x8.5" RETAINING BOLT (Torque to 55 ft./lbs.) | 1 | |
| 15 | 1001004 / VH225 | MOVABLE BUSHING w/ RETAINING CLIP | 1 | |
| 16 | 1810.590 / VH131 | PRIMARY COVER BUSHING w/ RETAINING CLIP | 1 | |
| 17 | 1001031 | ATV RAGE 4 & 8 COVER SCREW SET (Torque to 105 in./lbs.) | 1 | |
| 18 | 1001000 | SLEEVED 2-WAY BEARING 47mm | 1 | |
| 19 | 1001019 | ATV PRIMARY BEARING CLUTCH THRUST WASHER | 2 | |
| 20 | 2001327 | 2-WAY BEARING CAP for WCP PRIMARY | 1 | |
| 21 | 1001276 | PRIMARY SPRING SPACER .125 SHIM | 1 | |
| 27 | 1001094 | CAM ARM POSITIONING ADJUSTMENT SET SCREW SET | 1 | |
| 29 | 1001022 | RAGE ATV PRIAMRY COMPRESSION TOOL 3/4"-16 (Sold Separately) | 1 | |
| 30 | 50 GRAM BASE - 1001391 | OR 55 GRAM BASE - 1001390 | CAM ARM-X SERIES | 4 |
| 31 | 1001594 | CAM ARM PIN & SET SCREW SET | 4 | |
| 32 | 1001588 | BUSHING SET OF 2 for CAPTURE PIN PRIMARY USING .570 SIDE WEIGHT | 4 | |
| 33 | 1001659 | 4-ARM NON-FIXED SUPERTIP TUNING FASTENER KIT | 1 | |
| | 1001032 | RAGE 4 & 8 SPANNER TOOL (Sold Separately) | 1 | |
| NOT SHOWN | PATV | ATV PATV PRIMARY SPRING | 1 | |

***** Please visit website for item pricing *****

It's important to completely read the directions before installing the clutch



STM Powersports
(248) 673-8408

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