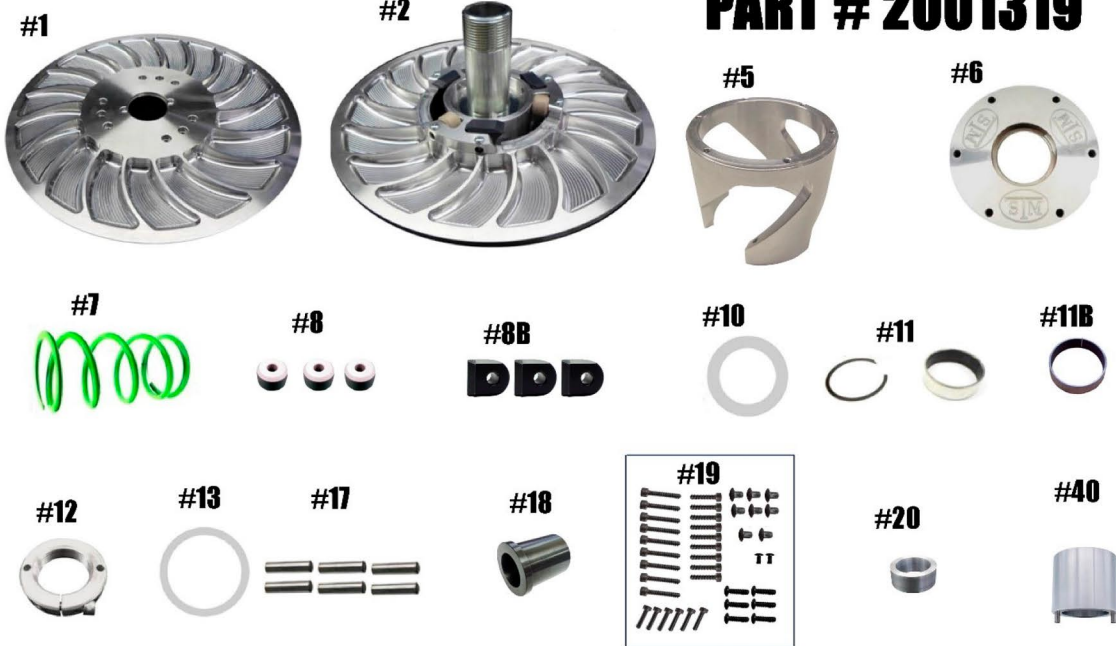


STM TUNER INSTRUCTIONS

2022-23 Polaris Pro R-Sport/Premium/Ultimate 4 CYL

PART # 2001319



ITEM#	PART #	DESCRIPTION	QTY
1	2001318	MOVABLE SHEAVE "PRO R" TUNER SECONDARY 4 CYL ENGINE	1
2	2001316/2001317	FIXED SHEAVE "PRO R" TUNER SECONDARY 4 CYL ENGINE	1
5	HXATV	GEN 1 ATV HELIX NON-ENGINE BRAKING	1
6	1001067	HD COMPRESSION SPRING HELIX COVER	1
7	ATVSS	KSS STYLE COMPRESSION SPRING	1
8	1001047	TUNER GEN 1 ROLLER	3
8B	1001048	ATV GEN 1 TUNER SECONDARY BUTTON	3
10	1001060	ADJUSTER NUT THRUST WASHER	1
11	2408 /VH175	COVER BUSHING w/ RETAINING CLIP	1
11B	4020.5	MOVABLE SHEAVE BUSHING (No Retaining Clip Needed)	1
12	1001059	ADJUSTER NUT	1
13	1001049	HELIX COVER HD SPRING WASHER	1
17	¼"X1"PD	TUNER SECONDARY ROLLER PIN ¼" x 1" PULL DOWEL	6
18	2001320	TUNER HUB RETAINING INSERT	1
19	1001034	TUNER SECONDARY FASTENER KIT -Torque spec on back page	1
20	2001321	GEN 2 TUNER RESISTENCE SPACER	1
40	1001064	TUNER SECONDARY ADJUSTER NUT TOOL	1

* * * Please visit website for item pricing * * *