

STM RAGE-6 CAN-AM MAVERICK XDS TURBO PRIMARY INSTRUCTIONS



QTY	ITEM #	DESCRIPTION	PART #
1	1	RAGE 6 MOVABLE SHEAVE	3001008
1	2	FIXED SHEAVE AND POST	3001010/3001007
1	4	SPIDER (Torque to 500 ft./lbs)	1001267
1	5	SPIDER NUT (Torque to 550 ft./lbs)	3001005
1	6	COVER	4001021
1	7	COMPOSITE ROLLER-BUSHING STYLE PIN ROLLER KIT	1001546
1	8	1 ST STAGE CAM ARM TUNING FASTNER KIT	1001005
3	10	1 ST STAGE ARM PIN ASSY	1001023
1	11.3	MOVABLE ROLLER .312 (Set of 3) <i>INSTALLED</i>	1001025
1	11.5	MOVABLE ROLLER .500 (Set of 3)	1001026
3	14	1 ST STAGE CAM ARM	1001024
3	14.1	1 ST STAGE CAM ARM BUSHING	1001330
1	15	MOVABLE BUSHING and SNAP RING (VH225)	1001004
1	16	COVER BUSHING and SNAP RING (VI131)	1810.590
1	17	COVER SCREW SET (TORQE TO 105 IN LBS)	1001018
3	19	MOVABLE ROLLER PIN ASSEMBLY	1001028
1	24	2-WAY BEARING 47MM	1001000
2	25	BEARING THRUST WASHER	1001019
1	26	BEARING RETAINER CAP	1001001
1	27	PRIMARY RETAINING WASHER	3001045
1	28	PRIMARY SPRINGSPACER .125 SHIM	1001276
3	29	CAM ARM OPTION	
1	31	CAM ARM TUNUNG FASTENER KIT	30 FK3
1	35	COMPRESSION TOOL M14-1.5 (Sold Separately)	1001043
3	36	CONVERSION PIN	5/16" NON-FIXED PIN .470 WIDE WEIGHT - 1001321
		OPTION	5/16" NON-FIXED PIN .570 WIDE WEIGHT - 1001319

It is important to completely read the directions before installing the clutch!

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