STM RAGE-6 CAN-AM MAVERICK XDS TURBO PRIMARY INSTRUCTIONS

	#1	#2	#4 PAR #5 • • •	T# 3001024
#8 ३३॥ • #25	4448			#17 #19 #24 55 5 6 #35 #36
	ITEM #		DESCRIPTION RAGE 6 MOVABLE SHEAVE	PART # 3001008
1	2	FIXED SHEAVE AND POST		3001010/3001007
1	4	SPIDER (Torque to 500 ft/lbs)		1001267
1	5	SPIDER NUT (Torque to 550 ft/lbs)		3001005
1	6	COVER		4001021
1	7	COVER COMPOSITE ROLLER-BUSHING STYLE PIN ROLLER KIT		1001546
1	8		AGE CAM ARM TUNING FASTNER KIT	1001005
	0			1001000
	10		1 ^{SI} STACE ARM DIN ASSY	1001023
3	10		1 ST STAGE ARM PIN ASSY RIE ROLLER 312 (Set of 3) (NSTALLED	1001023
3 1	11.3	MOVAE	BLE ROLLER .312 (Set of 3) INSTALLED	1001025
3 1 1	11.3 11.5	MOVAE	BLE ROLLER .312 (Set of 3) INSTALLED	1001025 1001026
3 1 1 3	11.3 11.5 14	MOVAE	BLE ROLLER .312 (Set of 3) <i>INSTALLED</i> 10VABLE ROLLER .500 (Set of 3) 1 ST STAGE CAM ARM	1001025 1001026 1001024
3 1 1 3 3	11.3 11.5 14 14.1	MOVAE N	BLE ROLLER .312 (Set of 3) INSTALLED 10VABLE ROLLER .500 (Set of 3) 1 ST STAGE CAM ARM 1 ST STAGE CAM ARM BUSHING	1001025 1001026 1001024 1001330
3 1 1 3 3 1	11.3 11.5 14 14.1 15	MOVAE N MOVAE	BLE ROLLER .312 (Set of 3) INSTALLED 10VABLE ROLLER .500 (Set of 3) 1 ST STAGE CAM ARM 1 ST STAGE CAM ARM BUSHING BLE BUSHING and SNAP RING (VH225)	1001025 1001026 1001024 1001330 1001004
3 1 3 3 1 1	11.3 11.5 14 14.1 15 16	MOVAE N MOVAE COVE	BLE ROLLER .312 (Set of 3) <i>INSTALLED</i> 10VABLE ROLLER .500 (Set of 3) 1 ST STAGE CAM ARM 1 ST STAGE CAM ARM BUSHING BLE BUSHING and SNAP RING (VH225) ER BUSHING and SNAP RING (VI131)	1001025 1001026 1001024 1001330 1001004 1810.590
3 1 3 3 1 1 1	11.3 11.5 14 14.1 15 16 17	MOVAE N MOVAE COVE	BLE ROLLER .312 (Set of 3) <i>INSTALLED</i> 10VABLE ROLLER .500 (Set of 3) 1 ST STAGE CAM ARM 1 ST STAGE CAM ARM BUSHING BLE BUSHING and SNAP RING (VH225) ER BUSHING and SNAP RING (VI131) R SCREW SET (TORQE TO 105 IN LBS)	1001025 1001026 1001024 1001330 1001004 1810.590 1001018
3 1 3 3 1 1 1 3	11.3 11.5 14 14.1 15 16 17 19	MOVAE N MOVAE COVE	BLE ROLLER .312 (Set of 3) <i>INSTALLED</i> 10VABLE ROLLER .500 (Set of 3) 1 ST STAGE CAM ARM 1 ST STAGE CAM ARM BUSHING BLE BUSHING and SNAP RING (VH225) ER BUSHING and SNAP RING (VI131)	1001025 1001026 1001024 1001330 1001004 1810.590 1001018 1001028
3 1 3 3 1 1 1 3 1 1 1 1 1	11.3 11.5 14 14.1 15 16 17 19 24	MOVAE N MOVAE COVE	BLE ROLLER .312 (Set of 3) <i>INSTALLED</i> 10VABLE ROLLER .500 (Set of 3) 1 ST STAGE CAM ARM 1 ST STAGE CAM ARM BUSHING BLE BUSHING and SNAP RING (VH225) ER BUSHING and SNAP RING (VI131) R SCREW SET (TORQE TO 105 IN LBS) 10VABLE ROLLER PIN ASSEMBLY 2-WAY BEARING 47MM	1001025 1001026 1001024 1001330 1001004 1810.590 1001018 1001028 1001000
3 1 3 3 1 1 1 3 1 2	11.3 11.5 14 14.1 15 16 17 19 24 25	MOVAE N MOVAE COVE	BLE ROLLER .312 (Set of 3) INSTALLED 10VABLE ROLLER .500 (Set of 3) 1 ST STAGE CAM ARM 1 ST STAGE CAM ARM BUSHING BLE BUSHING and SNAP RING (VH225) ER BUSHING and SNAP RING (VI131) R SCREW SET (TORQE TO 105 IN LBS) IOVABLE ROLLER PIN ASSEMBLY 2-WAY BEARING 47MM BEARING THRUST WASHER	1001025 1001026 1001024 1001330 1001004 1810.590 1001018 1001028 1001000 1001019
3 1 3 3 1 1 1 3 1 2 1	11.3 11.5 14 14.1 15 16 17 19 24 25 26	MOVAE N MOVAE COVE	BLE ROLLER .312 (Set of 3) <i>INSTALLED</i> 10VABLE ROLLER .500 (Set of 3) 1 ST STAGE CAM ARM 1 ST STAGE CAM ARM BUSHING BLE BUSHING and SNAP RING (VH225) ER BUSHING and SNAP RING (VI131) R SCREW SET (TORQE TO 105 IN LBS) 10VABLE ROLLER PIN ASSEMBLY 2-WAY BEARING 47MM	1001025 1001026 1001024 1001330 1001004 1810.590 1001018 1001028 1001001 1001019 1001001
3 1 3 3 1 1 1 3 1 2 1 1 1 1	11.3 11.5 14 14.1 15 16 17 19 24 25 26 27	MOVAE N MOVAE COVE COVE	BLE ROLLER .312 (Set of 3) ///STALLED 10VABLE ROLLER .500 (Set of 3) 1 ST STAGE CAM ARM 1 ST STAGE CAM ARM BUSHING 1 ST STAGE CAM ARM BUSHING BLE BUSHING and SNAP RING (VH225) ER BUSHING and SNAP RING (VH225) ER BUSHING and SNAP RING (VH131) R SCREW SET (TORQE TO 105 IN LBS) IOVABLE ROLLER PIN ASSEMBLY 2-WAY BEARING 47MM BEARING THRUST WASHER BEARING RETAINER CAP PRIMARY RETAINING WASHER	1001025 1001026 1001024 1001330 1001004 1810.590 1001018 1001028 1001000 1001019
3 1 3 3 1 1 1 3 1 2 1 1 1 1 1 1 1	11.3 11.5 14 14.1 15 16 17 19 24 25 26 27 28	MOVAE N MOVAE COVE COVE	BLE ROLLER .312 (Set of 3) ///STALLED 10VABLE ROLLER .500 (Set of 3) 1 ST STAGE CAM ARM 1 ST STAGE CAM ARM BUSHING 1 ST STAGE CAM ARM BUSHING 1 ST STAGE CAM ARM BUSHING BLE BUSHING and SNAP RING (VH225) ER BUSHING AND RING (VH225) EX BUSHING ATMM BEARING THRUST WASHER BEARING RETAINER CAP PRIMARY RETAINING WASHER MARY SPRINGSPACER.125 SHIM	1001025 1001026 1001024 1001330 1001004 1810.590 1001028 1001000 1001019 1001001 3001045
3 1 1 3 3 1 1 1 3 1 2 1 1 1 1 3	11.3 11.5 14 14.1 15 16 17 19 24 25 26 27 28 29	MOVAE N MOVAE COVE COVE N PRI	BLE ROLLER .312 (Set of 3) ///STALLED 10VABLE ROLLER .500 (Set of 3) 1 ST STAGE CAM ARM 1 ST STAGE CAM ARM BUSHING 1 ST STAGE CAM ARM BUSHING 1 ST STAGE CAM ARM BUSHING 1S ST STAGE CAM ARM BUSHING 1S ST STAGE CAM ARM BUSHING STAGE CAM ARM BUSHING 1S ST STAGE CAM ARM BUSHING STAGE CAM ARM BUSHING STAGE CAM ARM BUSHING STAGE CAM ARM BUSHING (VH225) ER BUSHING and SNAP RING (VH225) EXECUTE TO 105 IN LBS) IOVABLE ROLLER PIN ASSEMBLY 2-WAY BEARING 47MM BEARING THRUST WASHER BEARING RETAINER CAP PRIMARY RETAINING WASHER MARY SPRINGSPACER .125 SHIM CAM ARM OPTION	1001025 1001026 1001024 1001330 1001004 1810.590 1001028 1001000 1001019 1001001 3001045 1001276
3 1 3 3 1 1 1 1 3 1 2 1 1 1 3 1 1 1 3 1 1 1 3 1 1 1 3 1 1 1 3 1 1 1 3 1 1 1 3 1 1 1 1 3 1 1 1 1 3 1 1 1 1 1 1 3 1 1 1 1 3 1 1 1 1 1 1 1 1 1 1 1 1 1	11.3 11.5 14 14.1 15 16 17 19 24 25 26 27 28 29 31	MOVAE MOVAE COVE COVE COVE	BLE ROLLER .312 (Set of 3) ///STALLED 10VABLE ROLLER .500 (Set of 3) 1 ST STAGE CAM ARM 1 ST STAGE CAM ARM BUSHING 1S ^T STAGE CAM ARM BUSHING SLE BUSHING and SNAP RING (VH225) ER BUSHING and SNAP RING (VH225) EVAY BEARING ATOR BEARING RELER PIN ASSEMBLY 2-WAY BEARING 47MM BEARING THRUST WASHER BEARING RETAINER CAP PRIMARY RETAINING WASHER MARY SPRINGSPACER.125 SHIM CAM ARM OPTION AM ARM TUNUNG FASTENER KIT	1001025 1001026 1001024 1001330 1001004 1810.590 1001018 1001028 1001000 1001019 1001001 3001045 1001276 30 FK3
3 1 1 3 3 1 1 1 3 1 2 1 1 1 1 3	11.3 11.5 14 14.1 15 16 17 19 24 25 26 27 28 29	MOVAE MOVAE COVE COVE COVE	BLE ROLLER .312 (Set of 3) ///STALLED 10VABLE ROLLER .500 (Set of 3) 1 ST STAGE CAM ARM 1 ST STAGE CAM ARM BUSHING 1 ST STAGE CAM ARM BUSHING 1 ST STAGE CAM ARM BUSHING 1S ST STAGE CAM ARM BUSHING 1S ST STAGE CAM ARM BUSHING STAGE CAM ARM BUSHING 1S ST STAGE CAM ARM BUSHING STAGE CAM ARM BUSHING STAGE CAM ARM BUSHING STAGE CAM ARM BUSHING (VH225) ER BUSHING and SNAP RING (VH225) EXECUTE TO 105 IN LBS) IOVABLE ROLLER PIN ASSEMBLY 2-WAY BEARING 47MM BEARING THRUST WASHER BEARING RETAINER CAP PRIMARY RETAINING WASHER MARY SPRINGSPACER .125 SHIM CAM ARM OPTION	1001025 1001026 1001024 1001330 1001004 1810.590 1001018 1001028 1001000 1001009 1001001 3001045 1001276 30 FK3 1001043

It is important to completely read the directions before installing the clutch!