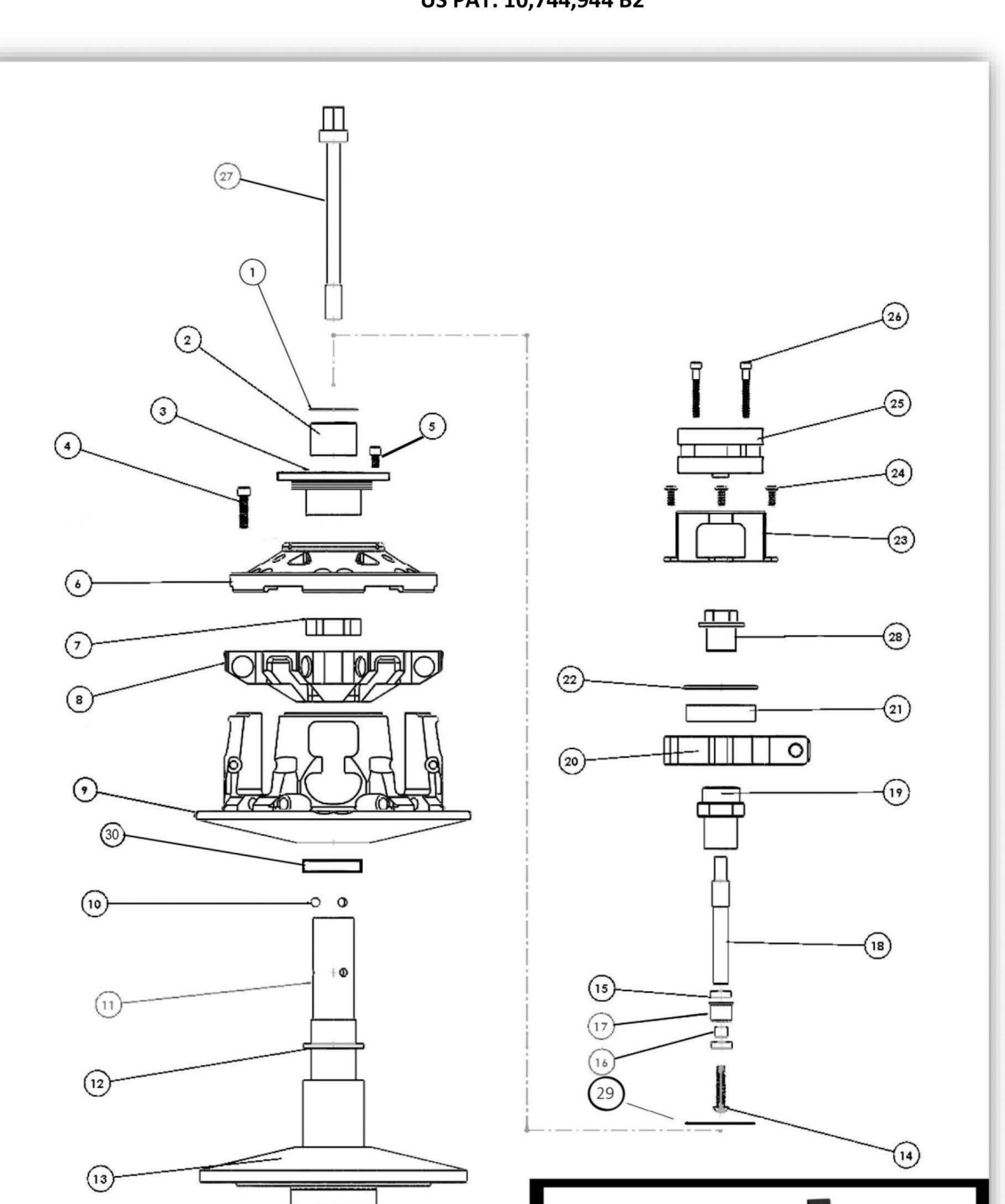
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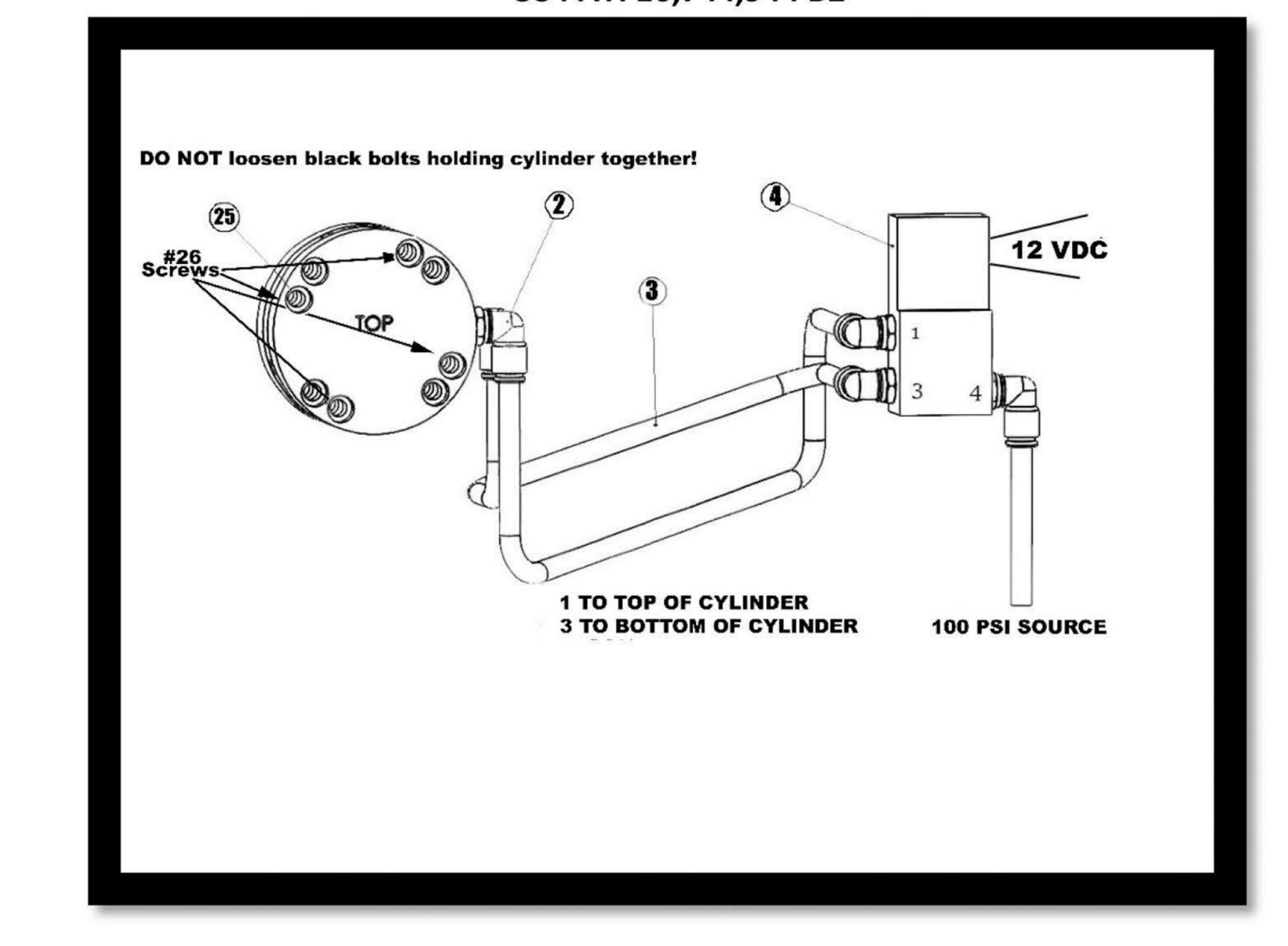
STM Powersports Pneumatic Primary Clutch Part Number 3001112 X3 Rage 4 HD US PAT. 10,744,944 B2



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Item No.	Part Number				Description	Qty.
1	VH131			Bu	ushing Snap Ring	1
2	1816	Bushing for Cover Stop		1		
3	1001564		P	neumatic Pr	imary Cover Stop-SHCS Style	1
4	1001095	Snowm	obil	e Primary 4	& 8 Arm Cover Screw Set (Torque to 125 in/lbs.)	1
5	92196A534			¹ / ₄ "-20 x ⁵ / ₁₆ "	'SHCS Screw for Pneumatic	3
6	1001577			Pneum	natic Rage 8 HD Cover	1
7	3001005	Spid	er N	ut Rage Prin	nary (Torque to 550 ft/lbs. use red Loctite®)	1
8	1001138	Rage 4	4 Sc	rew-On HD S	pider (Torque to 500 ft/lbs. use green 638 Loctite®)	1
9	3001114		STI	M Rage 4 HD	& Pneumatic Movable Sheave	1
10	9670K23			Pneumatic	Primary Steel Lock Up Ball	6
11	2001213 - sold <u>only</u> with line 13			Pneuma	atic Post for Rage 4 HD	1
12	1001527		Ве	It Shim for P	rimary's with 1.875" Dia. Post	1
13	3001113-sold <u>only</u> with line 11			Pneumatic F	Fixed Sheave for Rage 4 HD	1
14	91255A275		P	lunger Retail	ning Screw 10-32 x 1.5 BHCS	1
15	R32RS		Pneumatic Clutch Plunger Bearing			2
16	1001312	Pneumatic Lock Up Plunger Bearing Spacer			1	
17	1001280	Pneumatic Primary Plunger		1		
18	1001293	Pneumatic Primary Plunger Shaft			1	
19	1001290	Pneumatic Primary Bearing Base (Torque to 75 ft/lbs.)			1	
20	1001286	Pneumatic Primary Bearing Block			1	
21	R18-2RS	Pneumatic Primary Bearing Block Bearing			1	
22	91985A261	Pneumatic Primary Bearing Block Bearing Snap Ring.			1	
23	1001292	Pneumatic Primary Cylinder Mount			1	
24	91306A345	Pneumatic Clutch #10-24 x 5/8 BHCS Button Head Screw Set			4	
26	91251A351	Pneumatic Clutch #10-32 x 1.5 SHCS Socket Head Screw Set			4	
27	3001103	Pneu. Prim. Clutch Retaining Bolt M14-1.5 x 109mm (Torque to 80 ft/lbs.)			1	
28	1001291	Pneumatic Primary Bearing Bolt (Torque to 60 ft/lbs.)			1	
29	1001173	Rage Primary Quick Adjust Shim .030			1	
30	3012.62	Movable Sheave Bushing w/VH225 Retaining Clip			1	
31	1001501	Clutch Cover Stop Spanner Tool				1
	The following parts	are includ	led k	out NOT SHO	WN on the breakdown:	
1001498	Pneu. Primary Clutch Puller	30mm	1	1001069	Rage 4 & 8 HD Spanner Tool	1
	TDA Contract		2	1001580	Pneu. Clutch Cover Holding Tool	1
1001091	TRA Spring Spacer	Pneu. Primary Comp Tool				
1001091		ol	1			
		Roller Kit	1	1001094	Rage Primary Cam Arm Positioning Adjustment Set Screw Set	1
1001569	Pneu. Primary Comp To Composite Roller-Bushing Style Pin for STM Rage 4 & 8 Spider Nor	Roller Kit -Wide	1 1 1s (r			1
1001569	Pneu. Primary Comp To Composite Roller-Bushing Style Pin for STM Rage 4 & 8 Spider Nor	Roller Kit -Wide Pin Option	1 1 1s (r		Adjustment Set Screw Set	1 Veight
1001569	Pneu. Primary Comp To Composite Roller-Bushing Style Pin for STM Rage 4 & 8 Spider Nor Conversion	Roller Kit -Wide Pin Option Weight	1 1 1s (r	not shown -	Adjustment Set Screw Set only 1 is used):	

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ITEM #	PART NUMBER	DESCRIPTION	QTY
25	C24005D	Pneumatic Primary Cylinder	1
2	ME14-18N	Pneumatic Primary Air Tube Fitting	5
3	PT-14-316 NAT	Pneumatic Primary Air Tubing	10 FT
4	MSC-05681499	Pneumatic Primary Air Valve	1

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