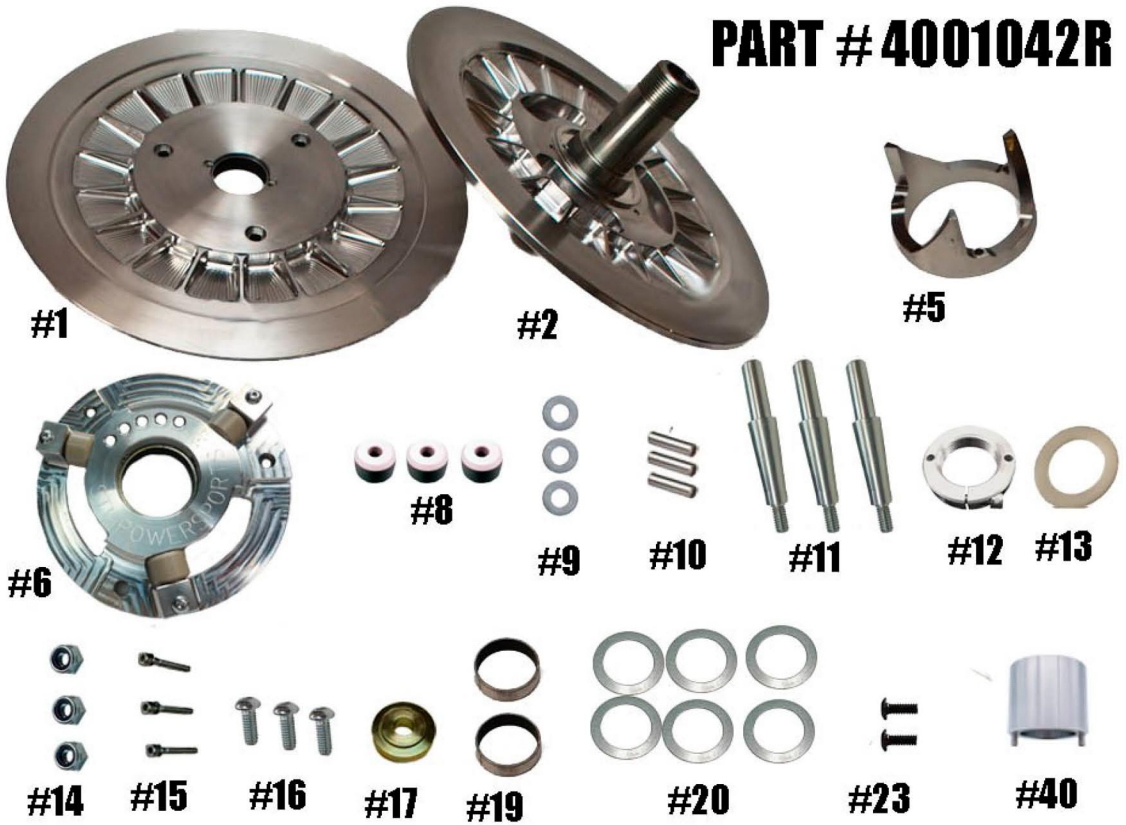


# 2012-15 ARCTIC CAT PROGCROSS GEN 1 TUNER INSTRUCTIONS

## PART # 4001042R



Item#	Part#	Description	QTY
1	4001040	TUNER MOVABLE SHEAVE	1
2	4001039	TUNER FIXED SHEAVE ASSY	1
5	HXAC (Designate Angle)	OLD STYLE ARCTIC CAT HELIX	1
6	1001055	BILLET GEN 1 TUNER ROLLER COVER	1
8	1001047	TUNER GEN 1 ROLLER	3
9	C164368-3	BILLET ROLLER COVER STEEL WASHER SET (3)	1
10	¼"X1"PD	TUNER SECONDARY ROLLER PIN ¼"x1" PULL DOWEL	3
11	1001057	ROLLER COVER POST	3
12	1001059	TUNER ADJUSTER NUT	1
13	1001060	ADJUSTER NUT THRUST WASHER	1
14	1001061	NYLOC LOCKNUT - 5/16"x18 -Torque to 20 ft./lbs.	3
15	1001062	HELIX RETAINING SCREWS & LOCKWASHER SET (3)	1
16	1001063	COVER POST RETAINING BOLT SET (3)	1
17	4001041	TUNER SECONDARY BOLT RETAINING WASHER	1
19	2408	COVER & MOVABLE BUSHING	2
20	98055A325-6	TUNER OFFSET SHIM (Set of 6)	1
23	8-32X3/8BHCS	SHEAVE BUSHING RETAINING SCREW SET (2)	2
40	1001064	TUNER SECONDARY ADJUSTER NUT TOOL	1