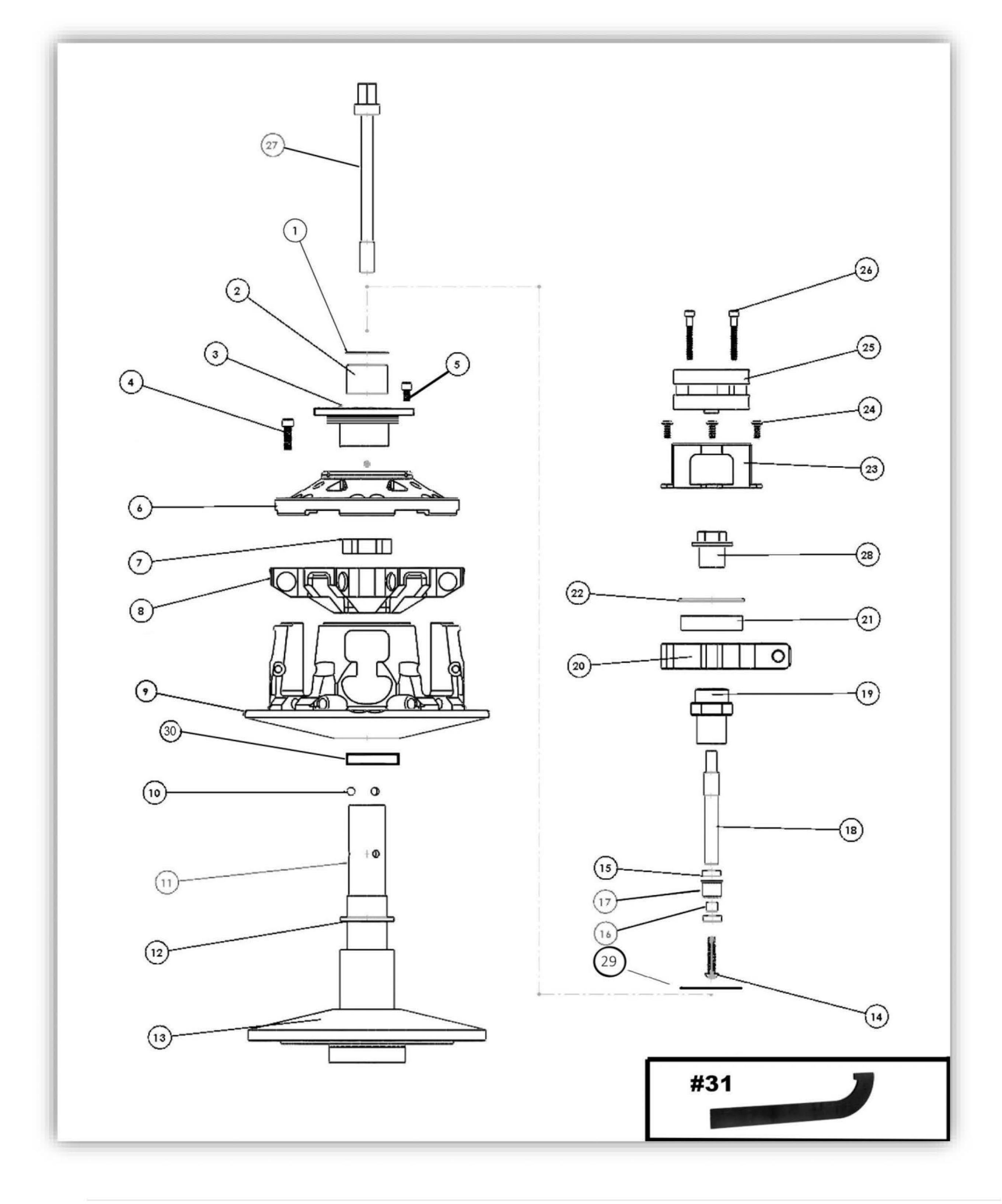


## STM POWERSPORTS RAGE 4WSP 35MM

STM Powersports Pneumatic Primary Clutch Part Number 4001172 US PAT. 10,744,944 B2



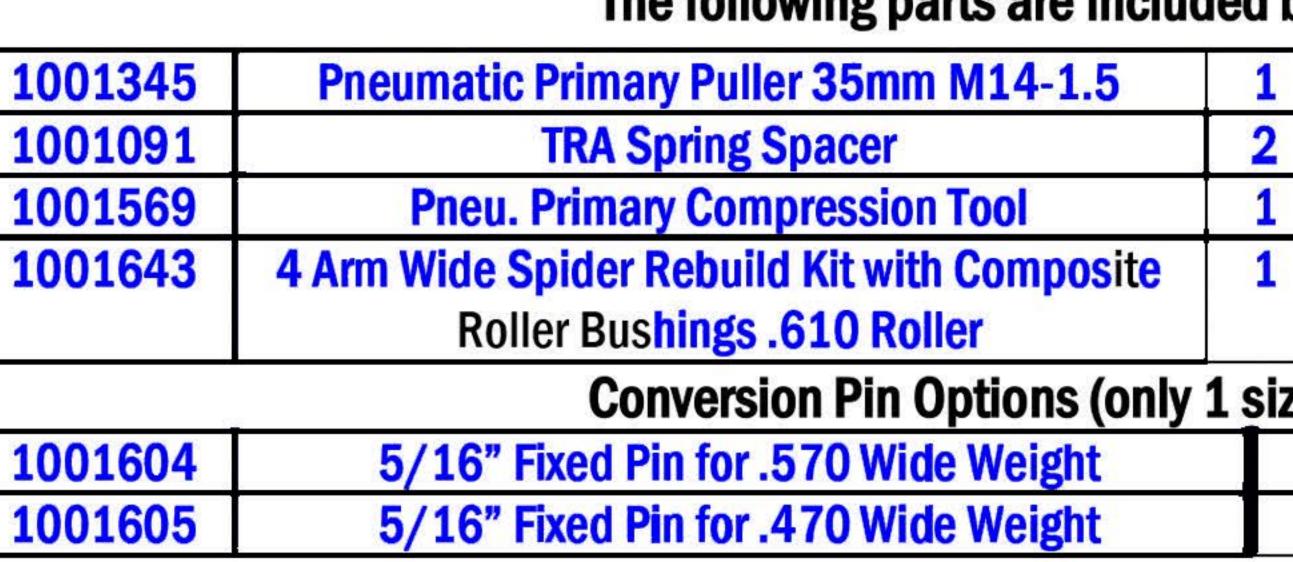
STM Powersports (248)673-8408 www.stmpowersports.com

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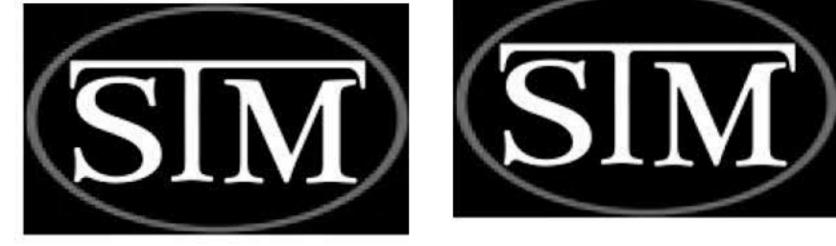


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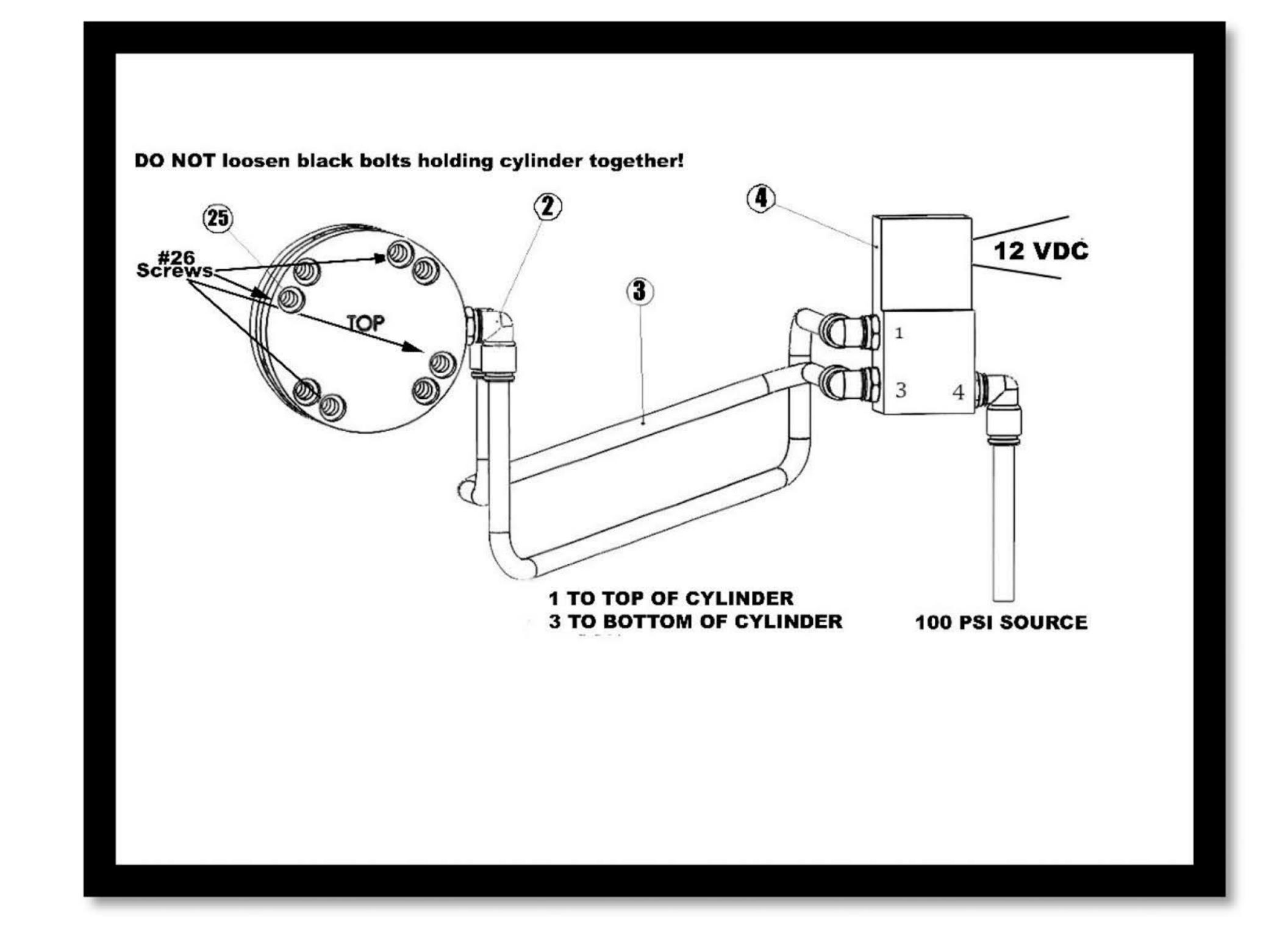
Item No.	Part Number			Desc	cription	Qty.
1	VH131			<b>Bushing</b> R	etaining Clip	1
2	<b>1816</b>	Bushing for Cover Stop			1	
3	1001564	Pneumatic Primary Cover Stop- SHCS Style			1	
4	1001561	Snowm	obile F	Primary 4 & 8 Arm	Cover Screw Set (Torque to 125 in/lbs.)	1
5	92196A534		1,	4"-20 x 5/16" SCH	S Screw for Pneumatic	3
6	1001625	65	Pne	umatic Rage 4 WS	SP Lock Up Primary Cover	1
7	3001005		Spider	Nut Rage Primary	(Torque to 550 ft/lbsred Loctite®)	1
8	1001608	Rage 4 Wig	<b>de Arm</b>	Spread Pin ATV Sp	Dider (Torque to 500 ft/lbs green 638 Loctite)	1
9	1001629		RAGE	4WSP Snowmobil	e Primary Movable Sheave	1
10	9670K23			<b>Pneumatic Prima</b>	ry Steel Lock Up Ball	6
11	1001283 - sold only with line 13			Pneumati	c 35MM Post	1
12	<b>1001527</b>	Belt Shim for Primary's with 1.875" Dia. Post				1
13	1001165 - sold only with line 11	Pneumatic Fixed Sheave Blank				1
14	91255A275	Plunger Retaining Screw - 10-32 x 1.5 BHCS				1
15	R32RS	Pneumatic Clutch Plunger Bearing			2	
16	1001312	Pneumatic Lock Up Plunger Bearing Spacer				1
17	1001280	Pneumatic Primary Plunger				1
18	1001293	Pneumatic Primary Plunger Shaft				1
19	1001290		Pneur	natic Primary Bea	aring Base (Torque to 75 ft/lbs.)	1
20	1001286	Pneumatic Primary Bearing Block				1
21	R18-2RS	Pneumatic Primary Bearing Block Bearing				1
22	91985A261	Pneumatic Primary Bearing Block Bearing Snap Ring.				1
23	1001292	Pneumatic Primary Cylinder Mount				1
24	91306A345	Pneumatic Clutch #10-24 x <sup>5</sup> / <sub>8</sub> BHCS Button Screw Set				4
26	91251A351	Pneumatic Clutch #10-32 x 1½" Socket Head Screw Set				4
27	1001310	M-12 x 1.25 x 140mm Retaining Bolt (Torque to 80 ft/lbs.)				1
28	1001291	Pneumatic Primary Bearing Bolt (Torque to 60 ft/lbs.)				1
29	1001173	Rage Primary Quick Adjust Shim .030				1
30	1001004	Movable Sheave Bushing w/VH225 Retaining Clip				1
31	1001501	Pneumatic Primary Cover Stop Spanner Tool				1
	The following par	rts are includ	12 12 600		n the breakdown:	
1001345	Pneumatic Primary Puller 35mm		1	1001032	Rage 4 & 8 Spanner Tool;	1
1001091	TRA Spring Spacer		2	1001580	Pneu. Clutch Cover Holding Tool	1
1001569	Pneu. Primary Compression Tool		1			
1001643	4 Arm Wide Spider Rebuild Kit with Roller Rushings 610 Poll		1	1001094	Rage Primary Cam Arm Positioning	1
	Roller Bushings .610 Roller Conversion Pin O	a the stand of	1 eizo	is included & us	Adjustment Set Screw Set ed) gty needed: 4	
1001604	5/16" Fixed Pin for .570 Wide		T 2176	1001606	5/16" Non-Fixed Pin for .470 Wide V	Veight
1001604	5/16" Fixed Pin for .570 Wide			1001574	5/16" Non-Fixed Pin for .570 Wide V	



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ITEM #	PART NUMBER	DESCRIPTION	QTY
25 C24005D		Pneumatic Primary Cylinder	1
2	ME14-18N	<b>Pneumatic Primary Air Tube Fitting</b>	5
3	PT-14-316 NAT	Pneumatic Primary Air Tubing	<b>10 FT</b>
4 MSC-05681499		Pneumatic Primary Air Valve	1

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