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STM POWERSPORTS

SINGLE-STAGE RAGE 6 SKI-DOO 1200 4 STROKE STD

STM Powersports Pneumatic Primary Clutch Part Number 7001036

US Pat. 10,744,944 B2

(SIM)



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Item No.	Part Number			17,377 02	Description	Qty.
1	VH131				Bushing Retaining Clip	1
2	1816				Bushing for Cover Stop	1
3	1001564			Pneumatic	Primary Cover Stop-SHCS Style	1
4	1001221	Pneu.	. Sing	gle-Stage R	age 6 Cover Screw Set (Torque to 125 in/lbs.)	1
5	92196A534			1/4"-20 x 5/	16" SHCS Screw for Pneumatic	3
6	1001582	Pn	eu. F	Rage 6 Sing	gle-Stage Lock Up Primary Clutch Cover	1
7	3001005	S	pide	er Nut Rage	Primary (Torque to 550 ft/lbsred Loctite®)	1
8	1001258-alum (Torque to 500 ft/lbsuse green 638 Loctite®) OR 1001570 – steel (Torque to 500 ft/lbsuse red Loctite®)		Rag	ge 6 Snowm	nobile Single-Stage Screw-On Spider	1
9	1001305	Single	e-Sta	age Rage 6	Primary Clutch Movable Sheave (non-HD)	1
10	9670K23			Pneuma	tic Primary Steel Lock Up Ball	6
11	1001335- sold only with line 13			P	neumatic 30mm Post	1
12	1001527	Belt Shim for Primary's with 1.875" Dia. Post				1
13	1001336- sold only with line 11			Pneu	matic Fixed Sheave Blank	1
14	91255A275		F	Plunger Ret	aining Screws -10-32 x 1.5 BHCS	1
15	R32RS			Pneum	atic Clutch Plunger Bearing	2
16	1001312			Pneumatic	Lock Up Plunger Bearing Spacer	1
17	1001280			Pne	eumatic Primary Plunger	1
18	1001293			Pneun	natic Primary Plunger Shaft	1
19	1001290		Pneu		ary Bearing Base (Torque to 75 ft/lbs.)	1
20	1001286				natic Primary Bearing Block	1
21	R18-2RS				Primary Bearing Block Bearing	1
22	91985A261	P			ary Bearing Block Bearing Snap Ring.	1
23	1001292				atic Primary Cylinder Mount	1
24	91306A345	Pı	neur	1.7 20-20-20-20-20-20-20-20-20-20-20-20-20-2	n #10-24 x ⁵ / ₈ BHCS Button Screw Set	4
26	91251A351	Pneumatic Clutch #10-32 x 1½" Socket Head Screw Set			4	
27	7001021	M14-1.5 X 90mm Retaining Bolt (Torque to 80 ft/lbs.)			1	
28	100121				nary Bearing Bolt (Torque to 60 ft/lbs.)	4
			FIIE			1
29	1001173	Rage Primary Quick Adjust Shim .030 Moyable Sheave Bushing w/VH225 Retaining Clin				
30	3012.62	Movable Sheave Bushing w/VH225 Retaining Clip				
31	1001501		Pneumatic Primary Cover Stop Spanner Tool		1	
	The following parts are in					
1001498	Pneumatic Primary Clutch Puller 30mm	- 0.37	_	1001020	Rage 3 & 6 Spider Tool	1
1001091 1001569	TRA Spring Spacer	2		1001580	Pneumatic Clutch Cover Holding Tool	1
1001569	Pneumatic Primary Compression Tool Single-Stage Rage 6 Composite Roller- Bushing Style Pin Roller Kit	1	_	1001227	Rage Primary Single-Stage Rage 6 Cam Arm Positioning Adjustment Set Screw Set	1
	Conversion Pin Option (not sho	wn-onl	y 1	sized is ne	eded & used) Otv needed: 3	
1001319	5/16" Fixed Pin for .570 Wide Weigh	STATE OF STREET	1	.001320	5/16" Non-Fixed Pin for .570 Wide Weig	ght
1001321	5/16" Fixed Pin for .470 Wide Weigh			.001322	5/16" Non-Fixed Pin for .470 Wide Weig	
1001326	8MM Pin for Yamaha Weight					

1 TO TOP OF CYLINDER 3 TO BOTTOM OF CYLINDER 100 PSI SOURCE	DO NOT loosen black bolts h	nolding cylinder together!	12 VDC 1 3 4
		3 TO BOTTOM	100 PSI SOURCE

ITEM #	PART NUMBER	DESCRIPTION	QTY
25	C24005D	Pneumatic Primary Cylinder	1
2	ME14-18N	Pneumatic Primary Air Tube Fitting	5
3	PT-14-316 NAT	Pneumatic Primary Air Tubing	10 FT
4	MSC-05681499	Pneumatic Primary Air Valve	1

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